4

English for Mechanical Engineers

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English for Mechanical Engineers 4

UNIT 7 – Defects and Solutions

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UNIT 7 – Defects and Solutions

What's Happened?

Warmer

What has broken down in your house or flat recently? What have you done with it? Have you fixed it yourself or has anyone advised you?

1. Look at the possible defects and think about things which might have these problems. The box below can help you.

copy machine	battery	DVD	hose	window	plate
screws/bolts	scissors	petrol tank	ho	ood co	nnection

Example: A copy machine is jammed.

jammed	blocked		flat	corroded/rusted/rus	sty loose
reversed		empty	blunt	too	tight
broken	chipped		scratched	dented	leaking/leaky







































h dialogue try to solve roblems the people offer:
ain?
oo full or empty?
paper isn't
?
?
ubrication to the motor











5. To find more details about a problem, we can ask following questions. Underline the questions that use Present Perfect tense.





Is the paper tray full/empty/blocked?

What happens when you pull out the paper tray?

Have you tried pulling out the paper tray?

Have you checked the paper tray?

Have you checked to see if the paper tray is empty?

Have you checked that the paper tray is OK?

6. Write the pattern	for the Present Po	erfect tenso	e.		
Positive statement:	subject + _		/	+	
Negative statement:	subject +	/	+	+	
Question:		/	+ su	bject +	?
7. Circle the correct The Present Perfect to something happened.	ense is used when v			what happened/ex	xactly when
8. Tell your partner questions to find ou you should mention	it more about who 2 or 3 problems.	at you hav	e tried. The	en switch roles.	Each one of
Example: The copy m	iachine is jammed.	– Have yoi	ı tried checki	ng the paper tray	,?
a)					
b)					
c)					











Suggesting Solutions

Warmer

Are you good at troubleshooting and repairing things? Who do you ask for help when you need it? Why?

1. Look at the pictures. Do you have these machines/appliances at home? What are they for? Now discuss with your partner possible problems you may have with each appliance.

Example: There is a smell coming out of the fridge.











Jenny Stone is a troubleshooting expert on household appliances and she tries to help people with their problems. Read this Help-at-Home Forum and answer the questions below.

From: Susanne87

Hí Jenny, I've got a few problems with my vacuum cleaner. The biggest one is that it just won't suck properly and it makes some strange squeaking noise. My neighbours are already mad at me because of that. Another problem is that when I want to get the power cord to pull back in, it just doesn't move an inch. I've had this vacuum cleaner for five years now. Could you please give me your advice on how to fix it?

From: Jenny Stone

Dear Sue, Your problem seems to be quite serious and I can imagine how annoying this must be for the people living next to you. The hose may be blocked, which would explain the unpleasant sound it makes, as well as its low intake performance. Have you tried looking through the hose? **You should** make sure that nothing got stuck in there. Another explanation could be that the dust bag is full. **Why don't you** empty the dust bag at least once a month? It should help. The second problem you described is much more serious. The reel is probably broken. The only option is to replace it, which must be done by an expert. **Couldn't you** take the vacuum cleaner to a specialist's shop? They will have a look at it and fix it.











From: Joey_Harp444

Hello Jenny, We've had quite a few problems with the fridge which we bought a month ago. First of all, there is an incredible smell coming out of it. I've cleaned it twice already but the smell just won't go! Besides, it doesn't smell like food or anything. It's more like a chemical sort of thing. What shall we do about this? And also, the fridge door is difficult to open. I have to pull very hard, so that the whole fridge shakes, which makes things fall over on the shelves. I have broken a couple of eggs this way already! And finally, the light in the fridge works only now and then. Sometimes I open it and it works, sometimes it just doesn't. Isn't it strange? The bulb seems to be all right. I'd really appreciate some advice from you.

TIA, Joey

From: Jenny Stone

Joey, The problems you've described are quite common but it should not be difficult to eliminate them. The smell is quite natural for new equipment of this kind. It might take another month or two, but it will disappear eventually. But just in case: **how about** checking if the cooling fluid is not leaking somewhere? Just make sure it isn't. Concerning the door, the problem might be that the hinges are not fitted properly. You can check this by yourself or just call a serviceman. The lighting issue is really strange, but it is probably broken contacts. **You could** also call some helpline. That is the best advice I can give you right now.

a) What problems does Sue have with her vacuum cleaner?	
b) What could be the reason for the noise problem Sue has?	
c) What should Sue do with the dust bag?	
d) What kind of smell comes out of Joey's fridge?	
e) What explanation does Jenny offer for the door-opening problem?	
f) What is the third problem Joey has?	











3. Have a look at Jenny's answers. Fill in the gaps by finding the phrases she uses to make suggestions:

a) You ______.

- b) Why _____?
- c) Couldn't you _____?
- d) How ______?
- e) You _____.
- 4. Circle the correct ending of this sentence and complete the pattern.

The modal verb "should" is used to express advice/strong imperative.

+ should +	
------------	--

5. Read the following email, find the four major problems with Tim's car and suggest possible ways to solve these problems.



Dear Mr. Terry,

As you may remember, I attended your workshop on the topic "Car Troubleshooting – Do It Yourself" two months ago. Since then, I have been successfully maintaining my car in quite good condition. Or at least I thought so. Unfortunately, some serious problems have occurred recently and I think in this case it is better to ask you for your help and expertise. First of all, the car makes a really strange noise when I try to accelerate. It is some kind of squeaking noise. Do you have any idea what it could be? What shall I check?

Another problem is that my monthly fuel consumption went up by about 25% last month without me driving more kilometres. I'm seriously worried about this. Could that be any problem with the petrol tank? What should I do? Moreover, there is a problem with higher oil consumption, too. I really don't know...

The last thing is the problem with the brakes. Last time I checked them, everything seemed to be perfectly OK, but yesterday they stopped working completely – it was just for a short moment but I can't even imagine what could have happened.

Do you have any ideas about how to troubleshoot all these problems? Or do you have any other suggestions?

Please, let me know soon. I would really appreciate it.

Best regards, Tim Johnes











PROBLEM		SUGGESTION
. Read the email in Exercis	e 4 again and answer the fo	ollowing questions:
		meaning to the following words.
n the time not long ago		
mount of fuel used		
o) Briefly explain IN YOUR	OWN WORDS what it me	eans.
petrol tank		
7. What other problems car	ı a car have?	
8. With your partner, take t uggest at least two possible		ils about the problems below and
a) The car is too slow.	Other details:	
Suggestions:		











b) The windscre	en wipers don't work. Other details:
Suggestions: _	
_	is too slow. Other details:
,	loesn't turn on. Other details:
	cleaner doesn't work. Other details:
f) The bulb doe	sn't light. Other details:
solutions in pla	
stops spí As a res clothes c washing	have experienced some problems with my washing machine. First, it just uning in mid-cycle. I have to restart the program and start all over again. When washing clothes takes twice as much time as it should. Second, the ome out torn up sometimes. How can this happen? Last but not least, the machine literally dances all over the bathroom when the cycle is on. It ay in one place, right?
Thanks	n advance for your help. Sybíl





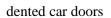






10. Optional task. Together with your partner, discuss which of these things are most difficult to fix and why. Make suggestions for how to solve these problems.







worn-out car brakes jammed printer





leaking pipe



corroded screws











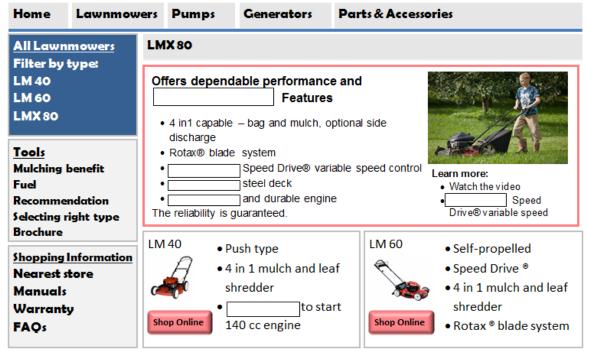
UNIT 8 – Advertisements and Notices

Online Advertising

Warmer

Where can you see advertisements nowadays? What is the function of an advertisement? What kind of information do you include in an advertisement? Have you ever advertised anything on the Internet? What was it? What are the advantages of online advertising? Are there any risks in online advertising?

1. Read the Internet advertising page below.



2. Complete the text above with the following words.

easy smart durable powerful outstanding exclusive

Are the words above nouns, adverbs or adjectives?

3. Complete the table with appropriate adjectives.

NOUN	ADJECTIVE	NOUN	ADJECTIVE
excitement		reliability	
durability		effectiveness	
competition		luxury	
power		advantage	
dependability		availability	











Do you know what these expressions mean?

i) good value b) nig	n quanty
4. Today, online advertising is very popular. article about this topic and decide where to undefinite (a/an) articles. If you need help with visit the Grammar Bank at the end of the conchese nouns can také either article (the or a/an take any article (-).	the grammar rules, oursebook. Some of
Online advertising is 1) form of and the World Wide Web to sell all kinds of the self and the world with	lvertising include search pages, blogs, social
5) main benefit of 6) nformation is published immediately. Also, if y service, it is not limited by geography or time. 9) n any part of 11) world. 12) source and online advertising is expanding advertisements can differ in 15) form. reach only 17) specific group of customore.	user can see 10) offer open further and further. 14) online There is also 16) possibility to
On 18) other hand, there is also considered impolite or even illegal. Such 20) setting and is usually difficult to remove. But makenowledge needed to protect their computers from 5. Find the words in the text which have a sim The number of the paragraph will help you.	any users don't have 21) specific a these programs.
o take away, delete (3)	usual (1)
xind (1)	growing bigger (2)
ndvantage (2)	makes possible (2)
right now (2)	the most important (2)
6. Read the article again and answer following	questions.
1) What does online advertising promote?	
2) What are the most common types of online adv	ertising?











3) What is the biggest benefit of OA?	_
4) Is OA still developing?	
5) What is the danger of online advertising?	_
6) What do you need to have to protect your computer?	_
7. Complete the rules of using the articles.	
Indefinite articles are used when	
Definite articles are used when	

8. With your partner, choose one of the following objects and prepare an advertising page to put on the Internet. Your advertisement should attract potential buyers, as well as include all the relevant details. Use some of the adjectives from Exercise 2.

Screws, bolts Turbine Drill Lawn mower





















Notices

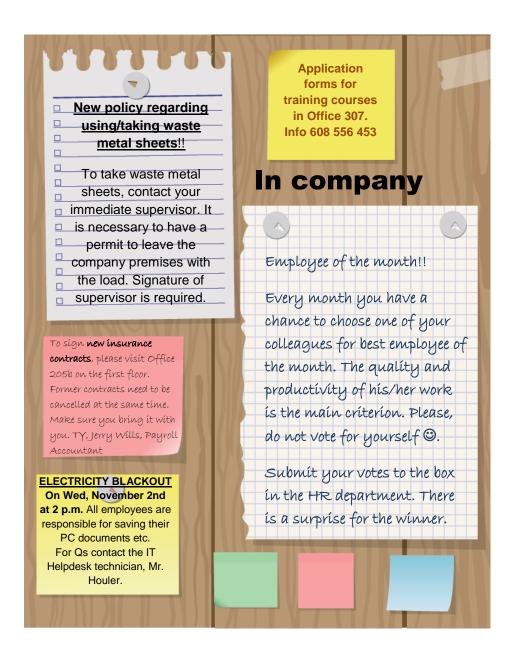
Warmer

Where can you usually find a notice board and what is its function? Why do people still use notice boards?



1. Have a look at the notice board (In Company and Private sections) and listen to the recording. Match each conversation to the appropriate notice.

Notice Board – Important Information! All employees are required to read the "In Company" section regularly!













Private



Interested in improving your

working environment?

Having problems with your

colleagues?

Fed up with stressful days at

work?

NEW WAY therapy society offers

help for you and your loved ones.

For more info:

kelly_prescot@therapyNW.co.uk

Is anyone interested in buying an old BIKE?

13 yo, in good condition, well maintained. Call

343 236 768. Sonia



Beautiful, sunny, spacious flat in 7 Gord Street. Available beg. March. 67m2, 2nd floor, no lift, suitable for a young couple. Lovely neighourhood. No animals, non-smokers only. Rent 560/month incl. services. Water paid separately.



2. Listen again and answer the following questions.

- a) What does Thomas say about the new project?
- b) Why were the lessons cancelled?
- c) What may be the problem?
- d) What problem does James have?
- e) What are the employees supposed to do with their work?
- f) What is Julia going to do?
- g) Why is Gary so upset?
- h) What type of person is the partner Gary has to work with?
- i) What are the courses aimed at?











workmate	hand in	
company area	living environment	
b) Briefly explain IN YOUI from the texts.	R OWN WORDS the meaning of the following express	ions
contract		
employee		
waste		
signature		
c) Answer the questions.		
What does an employee have	to do if they want to take some waste material from the	
company?		
What are the employees supp	posed to do before the blackout?	
d) Read the statements and	decide whether the sentences are true or false.	
You can have two insurance	contracts at the same time.	T x F
	ranaira	T x F
The bike needs some serious	repairs.	
The bike needs some serious The company director must a	llways know that you want to take some waste material.	TxF
The company director must a 4. Imagine you want to advertisement on the no advertisement for selling you	•	TxF
The company director must a 4. Imagine you want to advertisement on the no advertisement for selling you	sell your old car. You can put your otice board at work. Write a short our car. Include all relevant information.	TxF
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UNIT 9 – Getting Around

In a Restaurant

Warmer

Use the question words below to form questions you can ask in or about a restaurant.

How much...?

Why...?

How long...?

Where...?

What time...?

How many...?

How far...? Who...?

Which...?

1. Look at these pictures. Where are they? Describe the places.







2. Divide the phrases below into these three categories:

A. Ordering the meal	B. Problen	ms	C. Paying the bill
I think I'll have	e a steak.		This isn't what I ordered.
Are you ready	to order?		The bill, please!
The food's col	d.		What's the soup of the day?
Do you take cr	edit cards?		I'm allergic to seafood.
What do you re	ecommend?		Is service included?
What is today'	s special?		How would you like your steak?
We've been wa	aiting a long time.		I'll get this.













3. You will listen to a recording now. Using numbers from 1-14, put the phrases from Exercise 2 into the order in which you hear them.

4. Have a look at the menu and find a meal you would order in this restaurant.

MENU

RESTAURANT AND CAFÉ

Starters

Soup of the Day
Grilled Prawns
Caprice Salad
Seafood Cocktail
Local Cheese Plate

Warm Appetizers

Spring Rolls with Tomatoes and Green Pepper Special Meatballs Sun-dried Eggplant and Bell Peppers

Salads

Lamb Liver

Fresh Mixed Green Salad Tuna Salad Chicken Salad Mini Meatballs Salad

Pasta

Cheese Salad

Spahetti Napolitana Penne Arrabiata Tagliatelle with Cream Sauce Tortellini

Main Courses

Grilled Meatballs

Grilled Pork with French fries
Roasted Chicken
Roast Beef
Grilled Vegetables (Onion, Tomatoes,
Pepper, Garlic) with rice
Salmon Steak with baked potato

Desserts

Cheese Cake Chocolate Cake Ice Cream

Beverages

Coffee – Espresso, Latte, Macchiato Herbal Tea Water Hot Chocolate Sparkling Mineral Water

Coca Cola Ice Tea Sprite

Home-made Lemonade











a) I	n the menu, find	l at least 3 typ	es of these	foods:			
	meat						
	vegetables _						
	side dishes _						
	vegetarian n	neals					
b) V	Vhen you are in	a restaurant,	do you ord	er a starter	? Why?		
	here are many ountable. Writ		O	h are			
tha	Tick ✓ the phra t are wrong. Uncountable nou				ntable no	uns. Correct th	ne sentences
b) V	Ve can use one,	two, three, e	tc. with un	countable	nouns.		
c) I	ndefinite article	a/an is alway	s used with	h uncounta	ble noun	s.	
d) V	Ve cannot use de	efinite article	the with u	ncountable	nouns.		
e) S	ome nouns can	be used as bo	th countab	le and unce	ountable	nouns, dependir	ng on the
n	neaning. (Find n	nore explanati	ion and exa	amples in t	he Gramı	mar Bank.)	
	Ve can use expre	_	e of, a g	lass of,	a bar of	, a cup of,	, etc. with
6. l	Decide whether	the words a	re countab	ole nouns o	or uncou	ntable nouns.	
Exa	mple: cheese	(U)	tool	(C)			
a)	wood	_ b)	screw		c)	salt	
d)	device	_ e)	petrol		f)	money	
g)	paper	_ h)	date		i)	information	
j)	ceramics	_ k)	machine		1)	equipment	
m)	glass	_ n)	luggage		o)	machinery	











7. Study the following table describing the use of quantifiers with countable and uncountable nouns and circle the correct expression in the sentences that follow.

	Countable	Uncountable	
+	many	much (rarely)	
+	a lot of/lots of	a lot of/lots of	
?	how many	how much	
_	not many	not much	
	few	little	
	a few	a little	
	a,an (sg.)/some (pl.)	some	

- a) Would you like *some/a* tea?
- b) There is only a *little/not many* equipment in the laboratory.
- c) I don't know the functions of *many/few* electronic devices. I should learn how to use at least *little/some* of them.
- d) What will you have for lunch? I think I'll have *a little/a few* soup and *a few/much* grilled vegetables.
- e) We will need *much/a lot of* more wood than we expected.
- f) How many/much crowns does a new car cost?
- g) She doesn't have *much/many* courses this semester.
- h) They need a lot of/an information for their project.
- i) He has very few/little friends because he's not very nice.
- j) Unfortunately, I don't have much/many money.

5. In pairs, prepare a conversation between a waiter and a customer in a restaurant. The phrases from Exercise 2 may help you.











In a Hotel

Warmer

Do you like travelling? What is your favourite destination and why? If you need to stay somewhere overnight, where do you usually stay?



1. Fill in the gaps with the words below. These words are used to describe different types of accommodation.

hotel	camp	t t	ent	pension	
under the	stars	hostel	dorm (dorn	nitory)	motel
a) Especially f	for young people	e, staying in a _			is nice, because you
meet many	people.				
b) During the	semester studen	ts are usually a	ccommodated	l in a	·
c) When we an	re on a trip with	our car, we car	stay in a		along the way.
d) Staying in a	a	is u	isually less ex	kpensive and	d less comfortable than
staying in a	hotel. But still	you can have yo	our own room	ı with a bath	room.
e) When you v	want to sleep ou	tdoors, you ofte	en sleep in a _		or only
f) The		we were sta	ying in on ou	ır holiday ha	d four stars.
\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \		. •	11 1 '		
g) When you a	are on a canoein	g trīp, you usua	illy sleep in a		·
2. What are f	he most commo	n room rates :	when stavino	o in a hotel/	hostel/ pension, etc?
	ords from colum				pension, etc.
A		I	3		
single room	;	a) the room rate		eakfast	
double room		o) a room with		, 4422 400 4	
B&B		c) the room rate		meals	
half board		d) a room with			c
full board		e) the room rate	_		
					0
all inclusive		i) the room rate	e includes bre	aktast and o	one meal (often dinner)











3. Answer the fo	ollowing question	ons.		
a) How do you se	earch for suitabl	e accommodation whe	n you are going abro	oad?
b) How can you b	book (= make a	reservation) accommo	odation?	
c) Make a list of	useful websites	used for booking a roo	om in a hotel/hostel,	etc.
expressions me	ean:	ion, you need to know	-	
		n		
4. Put the follow events:	ving features in	order of importance	when choosing a ho	noise
				noise
Internet	connection	cleanliness	swimming pool	
a) a film festival	with friends	b) a	relaxing family hol	iday
c) a sightseeing to	rip	d) sta	aying two nights wh	ile at a conference











5. The reception desk is a very important part of every hotel. It provides important information to the hotel guests. This is a typical English conversation at the reception desk. Read it and fill in the gaps with the phrases from the box.

Is the room air-conditioned? Can y	ou tell me the daily rate	Do you require	
You're welcome. You have bee	en very helpful. 1	May I help you?	
May I know the duration of your stay?			
Here's your key. do you have o	a laundry facility	Please inform us	
I need a room.	My pleasure! I am here	e to help you.	
Receptionist: Good morning, sir. 1) Guest: Good morning. 2)			
R : 3)		or a suite?	
G : Oh, a single room will do. It's only me.	- 0		
R : Please write your name in this register.		RECEPTION	
G : 4)	_, please?		
R : It's nine hundred rupees a day.			
G : 5)	_		
R : No, sir. It's just for the accommodation.			
G : 6)	_		
R: All our rooms are centrally air-conditioned	ed.		
G: Do you have a restaurant?			
R : Not one. We have three. We offer Indian different restaurants.	, Western and Chinese co	uisine catered by the	
G: OK! That's good news. I can choose a dis	fferent cuisine for differe	ent meals.	
R : 7)	_		
G : Sorry! I haven't filled in that column becaute all depends on how soon or how late I I shall write it as four days.		•	
R : That will be fine. 8)	about any	extension one day earlier.	
G : Sure. By the way, 9)	here'	?	
R: Yes. Please call up the housekeeping dep			
G: How do I get the extension phone number	ers for all the department	s?	
R : All the in-house phone numbers are in a l	list kept near the telephor	ne.	
G : Good! That will do. Thank you. 10)			
R : 11)	 .		
G: Thanks. I am rather tired. Can you please	e ask the bellboy to bring	my luggage to the room?	
R: Certainly. 12)	Enjoy your	stay.	
G : Thank you very much.	G: Thank you very much.		
R : 13)			











6. Read the conversation in Exercise 5 again and answer the questions.
a) What kind of room does the guest want?
b) How long will the guest stay?
c) What does the length of his stay depend on?
d) What is the laundry facility for?
e) What is the bellboy supposed to do?
7. Complete the tasks below according to the conversation in Exercise 5.
a) Find the words in the text which have a very similar meaning to the following words.
a piece of equipment which regulates the temperature in the room
not certain, not firmly decided
style of cooking
b) Briefly explain IN YOUR OWN WORDS the meaning of the following expressions from the text. in-house
department
luggage

8. Look at the pictures below. What problems can you have with each of these things in a hotel?























9. Listen to three people complaining about some of the things above. Then answer the questions.

a) what i	t is the problem in the bathroom?	
b) Who v	will come to fix the problem?	
c) What o	t does the shower head provide?	
d) What !	t kind of English breakfast does the woman want?	?
e) Why a	are there sausages and bacon in the breakfast?	
f) What i	is the problem described in this phone call?	
g) What i	t is the man's room number?	
co	10. Put the words in brackets into the correct of conversations and check your answers.	order. Then listen again to the
a) R: R	December deals 1)	2 (I/h arr/h alm/a gra/r arr)
	Reception desk, 1)	
	Hello, this is John Bale from room 302. I have a p	
	is either too cold or too hot. There's nothing in be	
	2)? (fix/co	
	3) (sir/I	<i>Il/course/send/of)</i> the maintenance
	technician right away.	
	Good, and one more thing It says here in the has a massage mode, but I couldn't figure or	
4)	4) (help/w	vith/could/me/that/you) too?
R: 5)	5) (probl	em/no/sir)
6)	6) (will/fi	ixed/it/immediately/be)
JB: T	Thanks.	
b)		
C: G	Good morning, madam. 7)	? (to/did/you/speak/to
W	wish/me)	
W: G	Good morning. So you are the chef here at the low	ange bar. Well, I'm quite distressed at
th	the quality of this meal. On the Internet you pro-	mise a healthy English breakfast, but
th	this is far from it. Since when is sausage and b	pacon healthy? Besides, the eggs are
	undercooked and the beans are cold. 8)	
	(explanation/you/have/this/any/do/for)	
	Ehm, 9)((sorry/I'm/about) the eggs and beans,
	madam. It won't happen again. However, the Er	
	this, it's a tradition. So next time just ask for it wi	-
	There won't be any next time!	











c)		
R:	Good evening, sir. Can I help you?	
MA:	Yes, please. 10) (just/this/seem/to/doesn't/thing/we	rk)
	I've tried it a hundred times now, but I still cannot get into my room. It wor	ked
	perfectly well in the morning, but now it doesn't.	
R:	And what is your room number, sir?	
MA:	It's 506.	
R:	Hmm, Mr. Hill?	
MA:	No, my name is Anderson. Mark Anderson.	
R:	OK, then, 11) (problem/know/what/I/is/the) Y	our
	room number is 605, not 506. You must have forgotten your number. That's wh	
	isn't working.	
MA:	Ahh, OK then thanks.	
R:	You're welcome.	
	ind the phrases that are used to: SAY THERE IS A PROBLEM REACT TO A PROBLEM	

12. With your partner, prepare a conversation in a hotel. Use the phrases from the exercises above. The conversation should have a minimum of 10 sentences.











UNIT 10 – Materials

What's It Made of?

Warmer		
With your partner, if for this.	make a list of as many materials a	s you know. You have one mi
1. Look at the follow	ving names of materials. Can you	get the correct word from the
letters?		
odow	nit	oolw
slsag	thelo	micrace
eppar	boradcdar	gfilassbre
ticspla	ttonoc	satc inor
etlam	italnssse estel	lypotnehe
xwa	bberru	lumianumi
ethealr	leest	kvlrea
ı) Do you know any o	other examples of materials?	
	rials are <i>natural</i> ? Which of them are	v
NATU	JRAL	ARTIFICIAL
c) Which materials fr	om the list above are metallic? Nam	e some other <i>metals</i> .











d) Brass and steel are	alloys. Briefly explain	what an alloy is:	
2. Work in pairs. To can be made of:	ogether with your par	tner, come up with na	me of two objects that
paper		wool	
fibreglass		ceramic	
steel		polythene	
3. How do you ask a	bout a material? Wha	nt question do you usu	ally use?
What	a window	?	
4. Look at the follow	ving pictures of object	s. What materials are	they made of?
a)	b)	c)	d)
e)	f)	g)	h)











5. Make groups of three students. Look at the following list of materials and choose one
Describe which things were made of this material in the past and compare it with th
present. Let the other members of your group guess which material it is. Continu
taking turns. Example: Nothing was made of this material two centuries ago because
didn't exist in its synthetic form. These days, for example the majority of toys for children ar
made from it. (plastic)

8	luminium	steel	ceramic	iron	rubber	nickel
wo	od 1	plastic	silver	polystyrene	wax	silk



6. Listen to a short excerpt about the materials used for cars in the 1950s. Listen carefully and complete the table below.

TYPE OF MATERIAL	USED FOR?

7. Fill in the gaps in the following sentences with the correct form of Past Simple. Use the verbs in brackets.

a) The base material for car m	nanufacturing during the 1950s	(be) steel.
b) Steel (ke	ep) the frame rigid, but it	_ (have)
a tendency to rust over time	e in wet conditions.	
c) Chevrolet	(introduce) chrome as an option with the	e 1957 Chevy Bel-Air
d) Many car models	(use) wooden steering wheels.	

8. Write the patterns for the Past Simple tense.

verb "to be"	subject	+		/_	
regular verbs		+	infinitive	+	
irregular verbs		+			











9. Using information from the table in Exercise 6 and your own knowledge, write what materials cars were made of in the past and compare it with present-day cars.						

















Properties of Materials

Warmer

Look at the pictures below. What materials can be used to make these things? Are they natural or synthetic/artificial?

1. Work in a group of two or three. Read the following material descriptions and decide which of the materials above they relate to.

Ims material is an alloy of pig from and carbon. When subjected
to a lot of stress, it can be brittle. It is a great engineering material because of its low melting
point, excellent machinability and resistance to heat and wear. The material has a wide range
of applications. It can be used in pipes, machines and car parts, such as gearbox cases. We can
find this material in our kitchens as well.
Transparency is the most typical property of this material. In addition,
it is rather solid, but also brittle. It can break into pieces. It can be formed into various shapes,
which is why it is used in many areas of our lives. Additives, such as cobalt or manganese,
may change the colour of this material.
This natural material is quite durable and flexible. It is a good heat
barrier and provides excellent heat insulation. It is also resistant to fire, tearing or puncturing.
It is a material which can be moulded into various shapes and dyed many different colours.
Its application ranges from furniture to clothing.
This material, which has been used for thousands of years, is a ductile
metal with great thermal and electrical conductivity. It is very soft and malleable. The



very unique colour, too.









material is found in many alloys as well, such as bronze and brass. The metal has a very wide range of uses, for example, for kitchenware, sculpture, lighting fixtures and jewellery. It has a

This material is also very unique in colour. It is a quite expensive, soft and conductive natural material. It has been typically used for jewellery, but due to its corrosion resistance, its use nowadays includes microelectronics as well.

2. Have a look at the text above and underline all words that describe properties of materials.

Example: brittle, machinability, etc.

3. In your professional life, you may, sometimes need to use a noun, sometimes an adjective to describe the properties of materials. Complete the table with either a noun or an adjective. There are properties from the text in Exercise 2 and some others.

NOUN	ADJECTIVE
brittleness	brittle
machinability	machinable
resistance to heat/heat resistance	
resistance to wear/wear resistance	
transparency	
	solid
	durable
	flexible
heat insulation	
	resistant to fire/fire resistant
	resistant to tearing/tear resistant
	resistant to puncturing/puncture resistant
	ductile
thermal conductivity	
electrical conductivity	
	soft
	malleable
	strong
toughness	
	hard
	resistant to corrosion/corrosion resistant
elasticity	
	plastic











4. In a group of three, discuss the following products and decide which materials are the most suitable for their production and why. Then compare your ideas with another group.

HELMET FOR MOTORCYCLISTS	WHEELCHAIR	FALSE TEETH	WINDSCREEN (ON A CAR)	GOLF TROLLEY
discussion	going to listen no about one of t ich materials do tl	he products m	entioned	
Best material for th	e frame:			
Reason:				
Best material for th				
Best material for th	e <i>bag</i> :			
Reason:				











7. Look at the picture of the car below and match the main parts of the car to the picture.

folding roof bumper wing mirror numberplate and VIN tyres bonnet headlights rear-view mirror car body steering wheel seats doors windscreen indicator wheels windscreen wipers boot



Some of the parts cannot be seen in the picture. Underline the names of parts that you don't know and look their meaning up in a dictionary.

exhaust pipe petrol tank air filter
seat belts gearbox clutch
brakes engine brake pedal
suspension battery accelerator (pedal)

8.	Decide	which	materials	are the	best for	the ind	ividual	parts of	the car	r.
•	Decide	*******	illatel laib	ar c tire	DCDC IOI	the line	ITAGGE	parts or	tile cui	











9. Circle the correct endings of the following sentences and complete the pattern of the "will" future.

The "will" future is used to *make* predictions/talk about timetables in the future.

The "will" future is used to express spontaneous decisions/plans for a fixed time.



"The car's value will depreciate just fine without any help from you."

+ will +

10. What do you think cars (or any other vehicles) will be made of in the future and why? In your description, use "will" and mention different materials as well as their properties.

Example: The hood will be made of Kevlar because it is strong and light.					











UNIT 11 – Inventions and Attachments

When Was It Invented?

Warmer

Work in pairs. Discuss what an inventions is, why people invent things, what you think the most revolutionary inventions in the past were and what invention in the near future would improve your life.



1. Read the article about the history of TV and discuss with your partner what you know about the principle of today's TVs.

History of TV



John Logie Baird (1888-1946), a Scotsman, is not very famous for his invention — a working television system. Nevertheless, this invention was very important, even revolutionary, for future generations. On January 26, 1926, a viable television system was demonstrated. The system used a mechanical picture. This picture was scanned with electronic amplification at the transmitter and at the receiver. It was sent by radio or over ordinary telephone lines. The first historic trans-Atlantic transmission of television from London to New York is dated back to February, 1928. Today's TVs definitely work on a different principle, as the technology advanced quickly.

Adapted from: TV History, (2011)

2. The verbs in bold in the text above are all in the Passive. Write the pattern for:

Present Passive:	/	+		
subje	ect +		(+	
Past Passive:	/	+	↑	
			(who does the	e action











3. Read the text about the history of the airbag and fill in the gaps with the words below. You may use them more than once.

was	were	by
-----	------	----



History of the Airbag

Airbags are a type of automobile safety restraint like seatbelt	s. They are gas-inflated
cushions built into the steering wheel, dashboard, door, roof, or seat of	of your car. There is also
a crash sensor to trigger a rapid expansion to protect you from the	impact of an accident.
"Sensor and safety system", the world's first electromechanical aut	-
(1) invented in 1968 (2) Alan E	
patents for airbags (3) already seen back in the 19:	
partition for all ones (c)	
Walter Linderer's airbag (4) based on a	compressed air system.
It (5) released either (6)	bumper contact or
(7) the driver. Later research during the sixties pro-	
could not blow the bags up fast enough. This was not the only	-
example, were available with driver and passenger airbag options du	-
early airbag system had design problems resulting in fatalities cause	•
In 1994, production of the first gas-inflated airbag (8)	
been mandatory in all cars since 1998.	
2001 110110010010 111 011 0110 01100 17701	Adapted from: Bellis, M., (2011)
4. Dood the outide about the history of malways and not the works	
4. Read the article about the history of malware and put the verbs in brackets into either Present Passive or Past Passive.	1
in brackets into either Present Passive or Past Passive.	
· · · · · · · · · · · · · · · · · · ·	FRAUD A
in brackets into either Present Passive or Past Passive. History of Malware	
in brackets into either Present Passive or Past Passive. History of Malware Malicious software may seem like a relatively new concept. The	
in brackets into either Present Passive or Past Passive. History of Malware Malicious software may seem like a relatively new concept. The majority of computer users have already been introduced to viruses,	FRAUD SECURITY SPYWARE HACKING
in brackets into either Present Passive or Past Passive. History of Malware Malicious software may seem like a relatively new concept. The majority of computer users have already been introduced to viruses, worms and Trojans – usually because their computers	FRAUD SECURITY SPYWARE HACKING HACKING THE
in brackets into either Present Passive or Past Passive. History of Malware Malicious software may seem like a relatively new concept. The majority of computer users have already been introduced to viruses, worms and Trojans – usually because their computers (1) (attack). However, malicious	FRAUD PHISHING SECURITY EN THE PHISHING SECUR
in brackets into either Present Passive or Past Passive. History of Malware Malicious software may seem like a relatively new concept. The majority of computer users have already been introduced to viruses, worms and Trojans – usually because their computers (1)	FRAUD MALWAR PHISHING SECURITY BE HACKING THE DANGER VIRUS!
in brackets into either Present Passive or Past Passive. History of Malware Malicious software may seem like a relatively new concept. The majority of computer users have already been introduced to viruses, worms and Trojans – usually because their computers (1)	FRAUD PHISHING TO A PHISHING T
in brackets into either Present Passive or Past Passive. History of Malware Malicious software may seem like a relatively new concept. The majority of computer users have already been introduced to viruses, worms and Trojans – usually because their computers (1) (attack). However, malicious software is not really new. Although the first computers (2) (not attack) by viruses, this does not mean they were not potentially visince computers became slightly more common, problems started appears.	FRAUD PHISHING SEVEN
in brackets into either Present Passive or Past Passive. History of Malware Malicious software may seem like a relatively new concept. The majority of computer users have already been introduced to viruses, worms and Trojans – usually because their computers (1)	FRAUD PHISHING SEVEN
in brackets into either Present Passive or Past Passive. History of Malware Malicious software may seem like a relatively new concept. The majority of computer users have already been introduced to viruses, worms and Trojans – usually because their computers (1)	PHISHING PRIVED AND PRIVED AND PRIVED AND PHISHING PRIVED AND PRIV
in brackets into either Present Passive or Past Passive. History of Malware Malicious software may seem like a relatively new concept. The majority of computer users have already been introduced to viruses, worms and Trojans – usually because their computers (1)	PHISHING THE SPYWARE VIRUS! Januarable. However, earing more often. (recognize) in (initiate) by
History of Malware Malicious software may seem like a relatively new concept. The majority of computer users have already been introduced to viruses, worms and Trojans – usually because their computers (1)	PHISHING THE SPYWARE SPYWARE VIRUS! JANGER VIRUS!
in brackets into either Present Passive or Past Passive. History of Malware Malicious software may seem like a relatively new concept. The majority of computer users have already been introduced to viruses, worms and Trojans – usually because their computers (1)	PHISHING PHI











viruses which	h started appearing in the	1990's; these (6)	(u	se)
			onfidential information such as ba	
account detai	ls and passwords.		Adapted from: Securelist, (2)	012)
5 M 1	41 1 1 475 1 4 4	T) 1 1 1	_	012)
	ther look at Exercise 1. o form most adverbs of 1		ord is an adverb. Write the rule	
		+		
6. Underline	all adverbs in the texts	in Exercises 3 and	4.	
7. Complete	the tasks below. (Find r	ules for changes in	ı Grammar Bank)	
a) Write adve	erbs for the following adje	ectives.		
slow	happy	tight	complete	
good	accurate	bad	natural	_
b) Are the fol	llowing words adjectives	or adverbs?		
fast	hard	late	early	-
	nparatives and superlati ually – more usually – mo		bs.	
quickly				
slowly				
commonly				
9. Make adv form of the a		in brackets and fi	ill in the gaps with the appropria	ate
a) The new m	nachine works	(q	quiet) than the old one.	
b) With the n	new invention, people com	nmunicated	(effective).	
c) With airba	gs, you can feel	((good) protected in your car.	
d) You have	to maintain the machine _		(proper).	
e) The crane	was	(dangerous)	tilted.	











f) The boat moved	_ (steady) on the lake.	
g) Unfortunately, someone had invented it		_ (early).
h) Read the instructions	(careful).	
i) The last test was run	(slow) and	(precise)
than the first one.		
10. Choose one of the interesting invention history and development. Then summarize passives and adverbs. Write approximately	the most important in	

Iron (for ironing clothes)



- First by Chinese
- 1,000 years ago
- In Europe stone, glass, wood
- First irons in the late Middle Ages
- 1870, a detachable handle patented, in the USA
- 1905, by Earl H. Richardson first electric iron











Drill



- First appeared 3,500 years ago
- Pointed rock, held in hand
- Big improvement by Egyptians
- Many power sources water wheel, human effort, windmills
- Electric drill by Arthur James Arnot and William Blanch Brain, in 1889, in Melbourne, Australia

Vacuum cleaner



- First manual models in 1860's
- Motorized model first at the beginning of the 20th century
- Inventor Daniel Hess of West Union, Iowa
- Difficult to operate: had to turn a crank
- The most famous producer The Hoover Company
- Their first vacuum cleaner in 1908, Model O, price \$60











Attachments

Warmer

With your partner, look at the pictures, write the nouns and make verbs describing the way they are attached.

Example:









nail - it is nailed







1. Match the words below to the pictures and say what kind of attachment you can see.

is riveted

is clamped

is pivoted

is tied

is linked/is connected

is hung

is supported

is welded



























2.	Fill	in	the	the	gaps	with	expressions	from	the	box.

together (2x)	by (3x)	to (5x)	with (2x)	from	on
a) The wires are conn	ected	the de	vice.		
o) The metal panel is	bolted	the floor.			
c) The table is suppor	rted	two vert	ical pieces of wo	ood.	
d) The boards are nail	led	·			
e) The light is hung _		the ceiling	/_		the wires.
f) The door is hinged	I	the frame.			
g) The boxes are tied		cord/rope/st	ring.		
h) The paper is glued		the book co	ver.		
The shelf is screwe	ed	the wall.			
) The two devices ar	e connected/li	nked	/	cab	les.
x) The gates are chair	ned	•			
3. Look around the cogether. Write at le		n your bag an	d describe how	things are	attached

4. Do you know what a sewing machine is? Do you or anyone in your family use one at home?









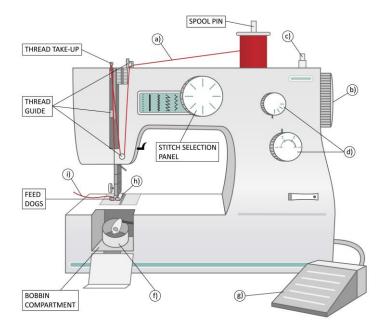




5. Listen to a dialogue. Hannah is going to use a sewing machine for the first time and she needs some advice. Listen and tick \checkmark the words you hear.

PEDAL NEEDLE BOBBIN
BLADE PULLEY LEVER
REGULATOR THREAD CYLINDER
PRESSER VALVE WINDER

6. Discuss the meaning of the words above with your partner. Try to label the parts of the machine in the picture and discuss their functions.



a) _	
h) _	
i)	











K	Ÿ	١	
ď		1	
	2		

7.	L	isten	again.	check	vour	answers	and	fill i	n th	e missi	ng	expressions.
			~5~~~,		, , ,	CTIO II CI D					~~~	CIPI CODICIO

1		
	0	

8. Complete these extracts from the dialogue with the prepositions below. Then listen again and check your answers.

	on the back of	under (2x)	on top of	on the front of
	on the righ	t-hand side of (2x)	next to	in front of
a)	Well, first of all,		the	machine, there is a spool pin a
	a thread take-up, but w	here do I put the three	ead?	
b)	The thread then goes s	traight to the thread g	guide and ends	up at the needle, which is
		that. There i	is also the press	er
	the needle.			
				the needle.
(b				from the spool pin, there
	something really small			
				the machine.
	There is one such pane			
g)		the n	nachine I have	a pedal linked to it, that's rath
	obvious, but		the mad	chine, there is a large wheel
the	e following: a TV, a	light bulb, a ladder	r, a hammer, a	clude at least three things from lamp, a newspaper. Descri
the	0	light bulb, a ladder	r, a hammer, a	9
the	e following: a TV, a	light bulb, a ladder	r, a hammer, a	9
the	e following: a TV, a	light bulb, a ladder	r, a hammer, a	a lamp, a newspaper. Descri
the	e following: a TV, a later the parts are loca	light bulb, a ladder ted and how they a	r, a hammer, a re attached. You	a lamp, a newspaper. Descri
the	e following: a TV, a later the parts are loca	light bulb, a ladder	r, a hammer, a re attached. You	a lamp, a newspaper. Descri
the	e following: a TV, a later the parts are loca	light bulb, a ladder ted and how they a	r, a hammer, a re attached. You	a lamp, a newspaper. Descri
the	e following: a TV, a later the parts are loca	light bulb, a ladder ted and how they a	r, a hammer, a re attached. You	a lamp, a newspaper. Descri
the	e following: a TV, a later the parts are loca	light bulb, a ladder ted and how they a	r, a hammer, a re attached. You	a lamp, a newspaper. Descri
the	e following: a TV, a later the parts are loca	light bulb, a ladder ted and how they a	r, a hammer, a re attached. You	a lamp, a newspaper. Descri
the	e following: a TV, a later the parts are loca	light bulb, a ladder ted and how they a	r, a hammer, a re attached. You	a lamp, a newspaper. Descri
the	e following: a TV, a later the parts are loca	light bulb, a ladder ted and how they a	r, a hammer, a re attached. You	a lamp, a newspaper. Descri
the	e following: a TV, a later the parts are loca	light bulb, a ladder ted and how they a	r, a hammer, a re attached. You	a lamp, a newspaper. Descri
the	e following: a TV, a later the parts are loca	light bulb, a ladder ted and how they a	r, a hammer, a re attached. You	a lamp, a newspaper. Descri
the	e following: a TV, a later the parts are loca	light bulb, a ladder ted and how they a	r, a hammer, a re attached. You	a lamp, a newspaper. Descri











UNIT 12 – Safety at Work

Safety First

Warmer

Have a look at the pictures and find these PPE (personal protective equipment) items:

hard hat goggles breathing mask gloves ear protectors overall reflective vest welding mask safety boots ear plugs apron











1. Look at the safety notices and match them with the hazards below.













- a) You mustn't touch the wires. You could be electrocuted.
- b) Objects could fall on your head. You should protect your head.
- c) Danger of explosion. You mustn't use open fire.
- d) You must wear appropriate shoes. A heavy object could fall on your foot.
- e) Dangerous liquids: You must wear gloves.
- f) There is too much noise. Your ears could get injured.
- g) You should watch your step. You could trip over something.
- h) You could cause an accident and injure yourself.
- i) This area is only for workers. You mustn't enter.

















2. What other safety signs and notices can you see at a workplace? Draw pictures and explain what	Safety signs and notices:
these signs tell us to do/not to do.	

3. Study the information in Exercise 1 again and circle the correct options in the sentences below. Study the Grammar Bank for more explanation.

The modal **could/couldn't** is used to express:

- a) future possibility; something that may/may not happen in the future
- b) what is correct/right to do or incorrect/wrong to do

The modal **should/shouldn't** is used to express:

- a) strong obligation; what is absolutely required
- b) what is correct/right to do or incorrect/wrong to do

The modal **must** is used to express:

- a) strong obligation; what is absolutely required
- b) prohibition; what is forbidden/not permitted

The modal **mustn't** is used to express:

- a) prohibiton; what is forbidden/not permitted
- b) future possibility; something that may/may not happen in the future
- 4. Look at the notices from everyday life. Write sentences describing what you: should/shouldn't/must/mustn't do and what could happen to you.







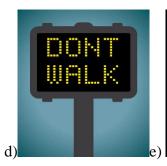
















CAUTION DANGEROUS CURRENTS SWIMMING IS EXTREMELY DANGEROUS

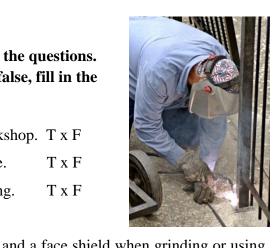
a)	· · · · · · · · · · · · · · · · · · ·	 	
c)			
d)		 	
e)			
f)		 	
g)		 	

Safety Rules



5. Listen to the recording, and then answer the questions. Decide whether the statements are true or false, fill in the gaps and answer the questions.

- 1) Safety rules are important even in your home workshop. T x F
- 2) Every item in your workshop should have its place. T x F
- 3) Inflammable materials must be used during welding. T x F



Remember to wear safety (4)	and a face shield when grinding or using
cutting tools. You (5)	_ take off this safety equipment because it can
(6)serious injury. Wearing	it ensures you will never (7)
go to the emergency room.	
8) What is necessary to have for all your equi	pment?
9) Who are dangerous visitors to your worksh	op?
10) What should always be prohibited in your	workshon?











6. Write a set of rules you have to follow when using the objects below. Use *must/mustn't*, *should/shouldn't* and the *imperative* in your writing. <u>Do not write</u> what could happen, though. Leave an empty line after each sentence.

Example: You must not drive the forklift truck too fast.



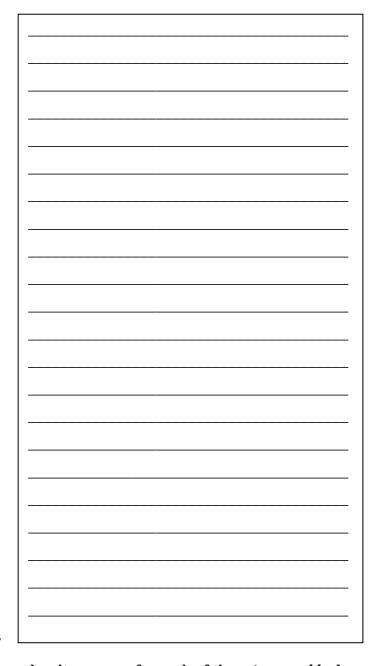
a) Operating a lathe



b) Driving a forklift truck



c) Working with chemical substances



7. Take somebody else's set of rules and write reasons for each of them (use *could* where appropriate). Write your explanations on the empty lines on your partner's sheet.

Example: You must not drive the forklift truck too fast. – You could hurt other people.











Sample Final Test for the Course **English for Mechanical Engineering 4**

Time: 80 minutes

Section A - LISTENING

You will hear a recording. Answer the questions, complete the gaps and decide whether the sentences are true (T) or false (F). You will hear the recording twice.



Safety in a Workshop

1)	When you are working with machines, you shouldn't wear safety goggles. Tx F			
2)	When working in a workshop, you should wear both an apron and an overall. Tx I			
3)	A running machine could catch your loose T-shirt. T x			
4)	What can small pieces do when you don't use guards on the machine correctly?			
"Sor	meone could have a bad (5) I know it takes longer to cl	ean the		
mach	nine when the (6) are in their place but you really			
(7)_	remove them because it is very (8)			
9)	What kind of shoes is suitable for working in a workshop?			
10)	If you wear only trainers and a hammer falls on your foot, what could happen	?		
Secti	on B – USE OF ENGLISH	10		
Com	onversation uplete the gaps in the short dialogues using the most suitable phrases, senten tions.	ces or		
1)	A:	?		
	B: I think it's plastic.			
2)	A: Why should I wear ear plugs in a workshop?			
	B:	•		
3)	A: I wanted to adjust the machine well but	·		
	B: So, why didn't you find more information on the Internet?			
		6		











1)	uestions Make questions. Ask about The lamp is hooked to the wall		
2)	I've tried sharpening the blunt knife.		
Fill	ap-filling in the gaps with the most suitable wor tracted forms such as don't, didn't	•	4
1)	The grinding machines	maintained we	ll in the past.
2)	It took me a long time to drive here.	I	driving fast.
3)	I've got ar	money left.	
4)	The label with the name of the mach	ine is usually located	the front.
5)	What happens	you add some lubrication	on to the motor?
rea nat	dy depend fastly trainin ural informations artificial co	O	for jammed fast information
1)	What does the length of your stay in	our hotel	on?
	What does the length of your stay in material is		on?
2)	material is A new CNC machine	produced by people.	
2)	material is A new CNC machine main workshop.	produced by people course will start	next Monday in the
2) 3) 4)	material is A new CNC machine main workshop. You have to have a lot of	produced by people course will start to operate th	next Monday in the is machinery correctly.
2) 3) 4) 5)	material is A new CNC machine main workshop. You have to have a lot of Please check that the paper isn't	produced by people course will start to operate th in the	next Monday in the is machinery correctly. printer.
2) 3) 4) 5)	material is A new CNC machine main workshop. You have to have a lot of Please check that the paper isn't Your workmate works really	produced by people course will start to operate th in the He has al	next Monday in the is machinery correctly. printer. most done everything.
2) 3) 4) 5)	material is A new CNC machine main workshop. You have to have a lot of Please check that the paper isn't	produced by people course will start to operate th in the He has al	next Monday in the is machinery correctly. printer. most done everything. delicious.
22) 44) 455) 66) 55. M	material is A new CNC machine main workshop. You have to have a lot of Please check that the paper isn't Your workmate works really	produced by people course will start to operate th in the He has all with fresh green salad. It's the correct option to fill in	next Monday in the is machinery correctly. printer. most done everything. delicious.
22) 33) 44) 55) 66) 77) 55. M	material is A new CNC machine main workshop. You have to have a lot of Please check that the paper isn't Your workmate works really I roast beef [ultiple-choice Circle the letter of	produced by people course will start to operate th in the He has all with fresh green salad. It's the correct option to fill in	next Monday in the is machinery correctly. printer. most done everything. delicious.
2) 3) 4) 5) 6) 7) 5. M 1) A) s	material is A new CNC machine main workshop. You have to have a lot of Please check that the paper isn't Your workmate works really I roast beef [ultiple-choice	produced by people course will start to operate th in the He has all with fresh green salad. It's the correct option to fill in ine. C) am going maintain	next Monday in the is machinery correctly. printer. most done everything. delicious. 7 the gap. D) has to maintain
1) A) si 2)	material is A new CNC machine main workshop. You have to have a lot of Please check that the paper isn't Your workmate works really I roast beef [ultiple-choice	produced by people course will start to operate th in the He has all with fresh green salad. It's the correct option to fill in ine. C) am going maintain than the engine we te	next Monday in the is machinery correctly. printer. most done everything. delicious. 7 the gap. D) has to maintain











Section C – READING Read the text and complete the tasks below.

1. Are these statements true (T) or false (F)?

Baseball Bats

Question:

Does an aluminium bat hit a baseball further than a wooden bat? If it does, then why? Answer:

An aluminium bat may or may not hit a baseball further, depending on who swings the bat. Both bats have different properties. First, let us compare the qualities of the two designs. The only real difference is weight. An aluminium bat is much lighter than a wooden bat.

The batter (a person using a bat) can better control the swing because the aluminium bat is lighter. It is easier to make "last-minute changes" to the swing. Once a wooden bat is swinging, adjustments are difficult. Also, less time is needed to get the aluminium bat moving. The batter can wait just a little bit longer before deciding how to swing with an aluminium bat.

A wooden bat moving at the same speed as an aluminium bat will hit harder. A batter who can get a wooden bat moving fast will hit the ball further, provided he makes contact at all. Also, a wooden bat doesn't vibrate as much. This is better for the batter's hands.

Overall, the wooden bat has more potential power, but the aluminium bat is easier to use. A very experienced player that can tell how the ball is pitched just as it leaves the pitcher's hand will do better with a wooden bat. The player that likes a little extra time to decide how to hit, as well as a little opportunity for slight adjustment, will do better with an aluminum bat. In the end, it is a matter of personal preferences.

Adapted from: Mellendorf, K., (2012)

	The these statements true (1) or talse (1).	
1)	It isn't easy to make adjustments when the wooden bat is swinging.	ТхF
2)	An aluminium bat gives a batter more time to decide how to swing.	ТхF
3)	We can easily say that an aluminium bat is in general better than a wooden bat.	TxF
2.	Answer according to the text.	
4)	Which bat is heavier?	
5)	Which bat is better for a batter's hands?	
6)	Which bat is easier to use?	
3.	Find the words in the text which have a very similar meaning to the following wo	ords.
7)	a small change	
8)		
4.	Explain in your own words what it means.	
9)	difficult	
10	0) fast	







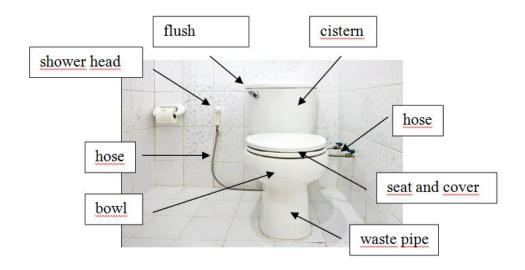




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Section D - WRITING

Imagine a toilet. Describe some defects or problems that a toilet can have. Also, give advice on how these defects or problems could be repaired. Write at least 80 words. The picture is here to help you with vocabulary:



Evaluation:	Grammar	/4		-
Evaluation:				
	Vocabulary	/4		





Relevance







12

English for Mechanical Engineers 4 - References

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UNIT 7

Defects and Solutions

Vocabulary

accelerate

add

(some) advice - (to) advise = give advice

amount

annoying

because of

besides

bolt

brake pads

break – broke – broken

bulb

buy – bought – bought

catch fire – caught – caught

chainsaw

check

common

connection

copy machine

cut - cut - cut

cylinder

describe

difficult

disappear

drive belt

dust bag

eliminate

enough

explanation

fit; it's fitted

flush

happen

heating

hood

hose

hotline

inch

incredible

load

low

lubrication

mad

maintain

neighbours

paper tray













performance petrol tank plate power cord press probably properly quite recently remember replace restart scissors screw seem sell out - sold - sold serious serviceman shake sharpness socket solve – solution straight strange successful, successfully suck suggest - suggestion troubleshooting unpleasant workshop

Phrases

at least DIY = do it yourself fuel consumption household appliances I'd really appreciate... it is (it's) all right it works only now and then just in case last but not least make suggestions oil consumption once a fortnight suggest a solution turn on and off What shall we do about this?











What's the problem? What's wrong with it?

Vocabulary Themes

Defects

blocked

blunt

broken

chipped

corroded = rusty/rusted

cracked

dented

empty x full

flat

jammed

leaking/leaky

loose x tight

reversed

scratched

see – saw – seen

torn

worn

Troubleshooting questions

Have you checked that the paper tray is OK?

Have you checked the paper tray?

Have you checked to see if the paper tray is empty?

Have you tried pulling out the paper tray?

Is the paper tray full?

What happens when you pull out the paper tray?

Suggesting a solution

Couldn't you ...

How about ...

You could ...

You should ...

Why don't you ...

Typical expressions with Present Perfect

	lately
already	never
ever	since
for	yet
iust	recently











UNIT 8

Advertisements and Notices

Vocabulary

advantage

advertisement, advertise, advertising

aim at

available

beautiful

benefit

blog

bring – brought – brought

buy – bought – bought

cancel

change

common

contract

criterion, criteria

differ (V), difference (N), different (adj.)

email marketing

employee

enable

enjoy

environment

expand

file

hear - heard - heard

illegal

immediately

impolite

improve

incl. = including, include

insurance

lawn mower

limit (V), limit (N), limited (adj.)

load

lose - lost - lost

main

mention

metal

neighbourhood

notice, notice board

offer

permit

policy

popular













possibility power cut productivity promotion publish quality reach regularly

relevant

remove

require

research

save

search page

separately

sheet

sign (V), signature (N)

social network advertising

spacious

submit

supervisor

surprise

trust

truth (N), true (adj.)

unfortunately

upset

user

warn

waste

winner

Phrases

as often as possible

at the same time

be fed up with

be interested in

company premises

electricity blackout

Employees are responsible for ...

How's it going?

HR Department = Human Resources Department

I don't know if there's any chance.

I'm calling regarding the ...

I'm glad to hear it.

I'm pretty sure.

I'm so angry with him.

Is everything OK?

It is necessary to ...











It is suitable for ... It's my fault. I will try it. listen to the radio make sure on the Internet on the other hand protect ... from ... source of information This can't go on like this forever. training course

Vocabulary Themes

Adjectives often used in advertising

easy good value high quality outstanding smart

NOUN	ADJECTIVE	NOUN	ADJECTIVE
excitement	exciting	reliability	reliable
durability	durable	effectiveness	effective
competition	competitive	luxury	luxurious
power	powerful	advantage	advantageous
dependability	dependable	availability	available











UNIT 9

Getting Around

Vocabulary

cleanliness

cost - cost - cost (V), cost (N)

facilities

guest

Internet connection

location

maintenance technician

noise

pay – paid – paid, payment

rather

tentatively

tired

traffic jam



Phrases

Don't worry about it.
duration of the stay
go abroad
make a reservation = book
Is the room air-conditioned?
It depends on ...
May I help you?
My pleasure. I am here to help you.
regulate the temperature
You're welcome.
You've been very helpful.

Vocabulary Themes

In a restaurant

cuisine
order the meal
pay the bill
What's on the menu?











4	I think I'll have a steak.	9	This isn't what I ordered.
1	Are you ready to order?	11	The bill, please!
<i>10</i>	The food's cold.	7	What's the soup of the day?
<i>13</i>	Do you take credit cards?	3	I'm allergic to seafood.
6	What do you recommend?	<i>14</i>	Is service included?
2	What is today's special?	5	How would you like your steak?
8	We've been waiting a long time.	<i>12</i>	I'll get this.

Meals

appetizer

beans

beverages

cheese

dessert

eggs

grilled

main course

meat (beef, chicken, lamb, pork)

meatballs

pasta

prawns

salad

sausages

seafood

side dish

soup

starter

steak – rare, medium, well done

undercooked

vegetables

Types of accommodation

camp

dorm (dormitory)

hostel

motel

outdoors

pension

stay overnight

tent

under the stars











In a hotel

adults

arrival date/check in

bathroom

bellboy

daily rate

departure date/check out

extension

housekeeping department

in-house

laundry facility

pick up clothes

reception desk

register

shower, shower head

stars

stay in a hotel

suite

A B

single room b) a) the room rate includes breakfast

double room d) b) a room with one bed

B&B a) c) the room rate includes all meals

half board f) d) a room with one large bed or two beds

full board c) e) the room rate includes all meals including drinks

all inclusive e) f) the room rate includes breakfast and one meal (often dinner)

Phrases that are used to:

SAY THERE IS A PROBLEM

Could somebody fix it?

Could you help me with that too?

Do you have any explanation for this?

This thing doesn't seem to work.

REACT TO A PROBLEM

How can I help you?

Of course, sir. I'll send ...

No problem, sir.

It will be fixed immediately.

Did you wish to speak to me?

I'm sorry about ...

I know what the problem is.











Some uncountable nouns

accommodation (BrE), (AmE – countable)

advice

air

baggage

equipment

furniture

grass

information

knowledge

luggage

machinery

money

music

news

petrol (BrE), gas/gasoline (AmE)

rain

sand

snow

soap

time

traffic

travel

waste

weather

work

- + languages (English/Czech, etc.)
- + materials (plastic/wood/iron/leather/ceramics, etc.)
- + sports (tennis/football/skiing, etc.)

Uncountable food items

bacon pasta
bread spaghetti
butter toast
food

- + liquids (water, coffee, tea, juice, lemonade, soda, oil, cream, milk, beer, etc.)
- + powdery substances (flour, sugar, salt, rice, cuscus, coffee, tea, pepper etc.)
- + types of meat (chicken, beef, pork, lamb, etc.)

Note: People often say: I'll have a coffee/a tea/a beer/a soda, etc.











Expressions used with uncountable nouns:

- a bar of ... (chocolate)
- a bottle of ...(oil)
- a bowl of ...(soup, rice)
- a can of ...(soda, beer)
- a cup of ... (tea/coffee)
- a glass of ...(milk/water/juice)
- a kilo of ... (flour/rice/coffee)
- a litre of ... (water)
- a loaf of ... (bread)
- a piece of ...(cake/chicken/information, advice)
- a spoonful of ...(sugar)

Some nouns which are countable or uncountable, depending on the meaning For more, see Grammar Bank

cheese hair
fish paper
food soil
fruit talent
experience work

glass

Some examples:

Uncountable

We caught some **fish**.

We eat **food**.

Have some **cheese**.

Most plants need **soil** to grow.

You should eat **fruit**.

Countable

There are many **fishes** in the sea. (species of fish)
Some **foods** are unhealthy. (types of food)
Many **cheeses** are made in France. (types of cheese)
The **soils** in this part of the world are very different.
(types of soil)

Many **fruits** are sweet. (types of fruit)











UNIT 10

Materials

Vocabulary

alternative

application

attractive

bag

components

construct

due to

dye

excellent

extremely

false teeth

frame

friction

golf trolley

humidity

introduce

jewellery (BrE), jewelry (AmE)

keep - kept - kept

kitchenware

list

make – made – made

option

pipe

prediction

prefer

provide

range

rare

restore

rust

sculpture

sofa

strips

unique

vehicle

wet conditions

wheelchair













Phrases

accent piece
break into pieces
engineering material
form into various shapes
heat barrier
in addition
in the present
melting point
mould into various shapes
subject to stress
What is it made of?
wide range of applications

Vocabulary Themes

Materials

wood tin wool glass cloth ceramic cardboard fibreglass paper cast iron plastic cotton stainless steel polythene metal wax rubber aluminium Kevlar leather steel

additives

alloy

aluminium (BrE), aluminum (AmE)

artificial

artificial leather

brass bronze carbon chrome cobalt copper gold iron

manganese metallic natural nickel pig iron

Additional words:

brick
cement
concrete
fabric
platinum
polystyrene
silk
silver
stone

titanium











Properties of materials

NOUN	ADJECTIVE
brittleness	brittle
machinability	machinable
resistance to heat/heat resistance	resistant to heat/heat resistant
resistance to wear/wear resistance	resistant to wear/wear resistant
transparency	transparent
solidity	solid
durability	durable
flexibility	flexible
heat insulation/heat insulator	
resistance to fire/fire resistance	resistant to fire/fire resistant
resistance to tearing/tear resistant	resistant to tearing/tear resistant
resistance to puncturing/puncture resistant	resistant to puncturing/puncture resistant
ductility	ductile
thermal conductivity	thermal conductive
electrical conductivity	electrical conductive
softness	soft
malleability	malleable
strength	strong
toughness	tough
hardness	hard
resistance to corrosion/corrosion resistance	resistant to corrosion/corrosion resistant
elasticity	elastic
plasticity	plastic
firmness	firm
heaviness	heavy
-	lightweight
rigidity	rigid
weight	heavy, light



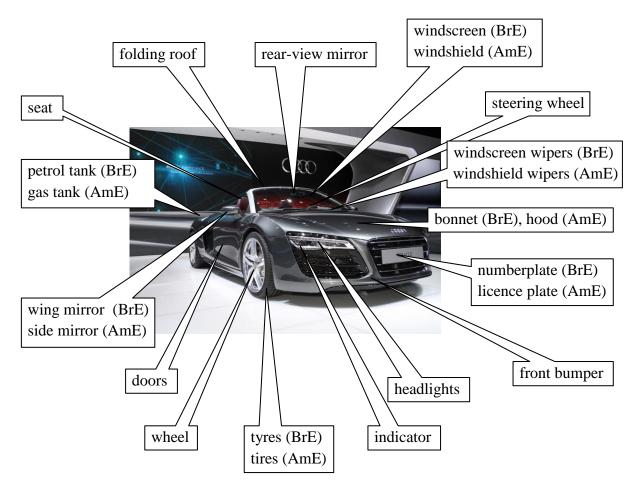








Car



accelerator (BrE), gas pedal (AmE)

air filter

battery

boot (BrE), trunk (AmE)

brakes, brake pedal

bumper – front bumper, rear bumper

car body

clutch

engine

exhaust pipe

gearbox

interior

roof

seat belts

suspension

trunk

VIN = vehicle identification number











UNIT 11

Inventions and Attachments

Vocabulary

accident

advance

airbag

amplification

appear

attack

beam

be available

become – become – become

behave

blade

blow - blown

boom

build – built – built

button

cause

confused with

crash sensor

dashboard

definitely

demonstrate

destroy

driver

early

expansion

expect (V), unexpected (adj.), unexpectedly (adv.)

explain

fast

fatalities

figure out

find - found - found

give - gave - given

hacker

hide – hid – hidden

identify

impact

improve













initiate

introduce

invent (V), invention (N)

an iron

lead - led - led

majority

malware = **mal**icious soft**ware**

manual

operate

ordinary

pay attention

perform

principle

prove

put - put - put

rapid

receiver

recognize

release

result in

revolutionary

safety

scan

see – saw – seen

send - sent - sent

shock

sleep - slept - slept

speak – spoke – spoken

steal – stole – stolen

store

take - took - taken

tell - told - told

threat

transmit (V), transmitter (N), transmission (N)

trigger

valve

water wheel

wind - wound - wound

windmill

write – wrote – written











Phrases

at the beginning of ...
bank account
compressed air system
gas inflated airbag
have a look at
highly protected confidential information
let's give it a try
password

Vocabulary Themes

Some adjectives with their adverbs

accurate, accurately
bad, badly
beautiful, beautifully
careful, carefully
clear, clearly
common, commonly
complete, completely
dangerous, dangerously
early
easy, easily
effective, effectively
fast
good, well

happy

hard x hardly !!!

heavy, heavily

increasing, increasingly

late x lately !!! I'm sorry, I'm late. (= not in time) x Have you seen him lately? (= recently)

natural, naturally

nice, nicely

potential, potentially

precise, precisely

proper, properly

quick, quickly

quiet, quietly

relative, relatively

slow, slowly

steady, steadily

terrible x terribly !!! It's a **terrible** (= very bad) film. x I was **terribly** (= very) ill. tight, tightly











Attachments

bolt – bolted

chain – chained

clamp – clamped

glue - glued

hinge – hinged

hung (hang - hung - hang)

hook – hooked

linked/connected

nail – nailed

pivot - pivoted

rivet - riveted

screw - screwed

support – supported

tied

welded

Attachments – sentence structures

The wires are **connected to** the device.

The metal panel is **bolted to** the floor.

The table is **supported by** two vertical pieces of wood.

The boards are **nailed together**.

The light is **hung from** the ceiling **on/by** the wires.

The door is **hinged to** the frame.

The boxes are **tied with** cord/rope/string.

The paper is **glued to** the book cover.

The shelf is **screwed to** the wall.

The two devices are **connected/linked by/with** cables.

The gates are chained together.



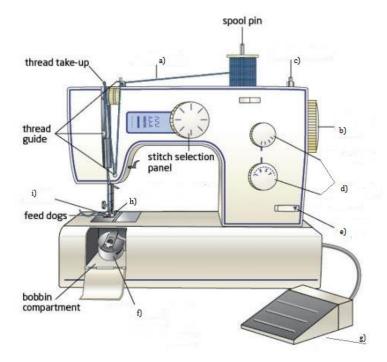








Sewing machine



- a) thread
- b) balance wheel
- c) winder
- d) (width and length) regulator
- f) bobbin
- g) pedal
- i) needle

Place prepositions

in front of
next to
on the back of
on the front of
on the left-hand side
on the right-hand side
on (the) top of
under











UNIT 12 Safety

Vocabulary

appropriate

caution

clean

concentration

danger (N), dangerous (adj.)

drink – drank – drunk

electrocute

ensure

explosion

fall – fell – fallen

feel - felt - felt

flame (N), flammable (adj.) = inflammable (adj.), !!! non-flammable (adj.)

footwear

forklift truck

hazards

high voltage

injure (V), injury (N). injured (adj.)

kids

leave - left - left

organize

pets

precaution

protect (V), protection (N), protective (adj.)

reliable

rules

safety

serious

slip

spark

tidy x untidy

touch

trip over

warning

wear - wore - worn

wires

workplace

workshop











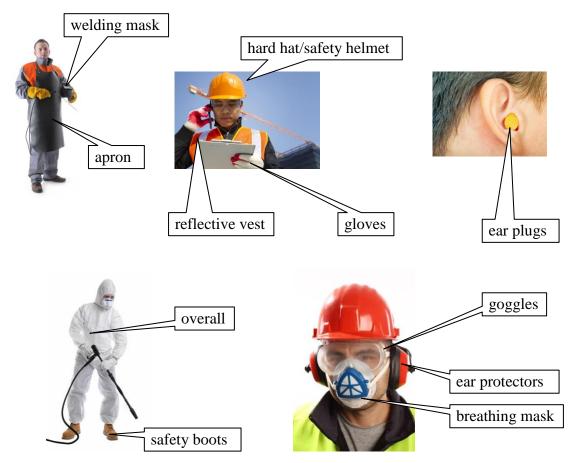
Phrases

cause an accident chemical substances construction site emergency room follow your instinct gas can safety notice safety rules safety sign start a fire stay focused on unauthorised access watch your step welding table

Vocabulary Themes

PPE = Personal Protective Equipment

face shield safety equipment













Modals:

The modal **could/couldn't** is used to express:

a) future possibility; something that may/may not happen in the future

The modal **shouldn't** is used to express:

b) what is correct/right to do or incorrect/wrong to do

The modal **must** is used to express:

a) strong obligation; what is absolutely required

The modal **mustn't** is used to express:

a) prohibiton; what is forbidden/not permitted











Sample Final Test for the Course English for Mechanical Engineering 4

Section A - LISTENING

You will hear a recording. Answer the questions, complete the gaps and decide whether the sentences are true (T) or false (F). You will hear the recording twice.



Safety in a Workshop

- 1) When you are working with machines, you shouldn't wear safety goggles.
- TxF
- 2) When working in a workshop, you should wear both an apron and an overall.
- XF

3) A running machine could catch your loose T-shirt.

- T_x F
- 4) What can small pieces do when you don't use guards on the machine correctly?

injure/damage eyes

"Someone could have a bad (5) **accident**. I know it takes longer to clean the machine when the (6) **guards** are in their place but you really (7) **shouldn't** remove them because it is very (8) **dangerous**."

- 9) What kind of shoes is suitable for working in a workshop? strong shoes/safety boots
- 10) If you wear only trainers and a hammer falls on your foot, what could happen?

break foot or toe

10

Section B – USE OF ENGLISH

1. Conversation (possible answers)

Complete the gaps in the short dialogues using the most suitable phrases, sentences or questions.

- 1) A: What is it made of?, Which/Which material was used to make it?
 - B: I think it's plastic.
- 2) A: Why should I wear ear plugs in a workshop?
 - B: Your ears could get damaged.
- 3) A: I wanted to adjust the machine well but I didn't know how./I had little information. I didn't have enough information.
 - B: So, why didn't you find more information on the Internet?

6











2. Questions	Make qu	iestions. <i>A</i>	Ask about	the underline	d information.
--------------	---------	--------------------	-----------	---------------	----------------

- 1) The lamp <u>is hooked</u> to the wall. How is the lamp attached?
- 2) I've tried sharpening the blunt knife. What have you tried sharpening?

4

3. Gap-filling

Fill in the gaps with the most suitable word. Use ONE word only. Contracted forms such as don't, didn't $\dots = 1$ word.

- 1) The grinding machines were maintained well in the past.
- 2) It took me a long time to drive here. I wasn't driving fast.
- 3) I've got a **little** money left.
- 4) The label with the name of the machine is usually located on the front.
- 5) What happens when you add some lubrication to the motor?

5

4. Gap-filling

Complete each sentence with a suitable word from this list. Choose 7 of the 14 words.

ready	depend	fastly	train	ing ad	vertisement	for	jammed
natural	informations	s artifi	cial c	corroded	recommend	fast	information

- 1) What does the length of your stay in our hotel **depend** on?
- 2) Artificial material is produced by people.
- 3) A new CNC machine training course will start next Monday in the main workshop.
- 4) You have to have a lot of **information** to operate this machinery correctly.
- 5) Please check that the paper isn't **jammed** in the printer.
- 6) Your workmate works really **fast**. He has almost done everything.
- 7) I **recommend** roast beef with fresh green salad. It's delicious.

7

5. Multiple-choice Circle the letter of the correct option to fill in the gap.

- 1) I will maintain this machine.
- A) should to maintain B) will maintain C) am going maintain D) has to maintain
- 2) This engine runs **more efficiently** than the engine we tested last month.
- A) more efficiently B) efficiently C) efficient D) more efficient

2











Section C – READING

Read the text and complete the tasks below.

Baseball Bats

Question:

Does an aluminium bat hit a baseball further than a wooden bat? If it does, then why? Answer:

An aluminium bat may or may not hit a baseball further, depending on who swings the bat. Both bats have different properties. First, let us compare the qualities of the two designs. The only real difference is weight. An aluminium bat is much lighter than a wooden bat.

The batter (a person using a bat) can better control the swing because the aluminium bat is lighter. It is easier to make "last-minute changes" to the swing. Once a wooden bat is swinging, adjustments are difficult. Also, less time is needed to get the aluminium bat moving. The batter can wait just a little bit longer before deciding how to swing with an aluminium bat.

A wooden bat moving at the same speed as an aluminium bat will hit harder. A batter who can get a wooden bat moving fast will hit the ball further, provided he makes contact at all. Also, a wooden bat doesn't vibrate as much. This is better for the batter's hands.

Overall, the wooden bat has more potential power, but the aluminium bat is easier to use. A very experienced player that can tell how the ball is pitched just as it leaves the pitcher's hand will do better with a wooden bat. The player that likes a little extra time to decide how to hit, as well as a little opportunity for slight adjustment, will do better with an aluminum bat. In the end, it is a matter of personal preferences.

Adapted from: Mellendorf, K., (2012)

1. Are these statements true (T) or false (F)?

- 1) It isn't easy to make adjustments when the wooden bat is swinging.
- Tx I
- 2) An aluminium bat gives a batter more time to decide how to swing.
- 3) We can easily say that an aluminium bat is in general better than a wooden bat. TxF

2. Answer according to the text.

- 4) Which bat is heavier? wooden bat
- 5) Which bat is better for a batter's hands? wooden bat
- 6) Which bat is easier to use? aluminium bat

3. Find the words in the text which have a very similar meaning to the following words.

- 7) a small change adjustment
- 8) touch; come together make contact
- 4. Explain in your own words what it means.
- 9) difficult **not easy**
- 10) fast **very quick**

10











<u>Unit 7 – Grammar Bank</u> (Present Perfect, Should)

PRESENT PERFECT

Use:

- Used to talk about past experiences without specifying exactly when they happened *I have been to Mexico*. She has already told me. I have recently moved house.
- Used to talk about actions which began in the past and still continue.

Compare:

They've lived in this house for many years. (= and they still do) They lived in this house for many years. (= but now they don't)

Typical expressions:

ever Have you <u>ever</u> been to the US? never I have <u>never</u> seen him before.

just She has just arrived.

for I've known her <u>for five years</u>.

since I haven't seen him <u>since</u> yesterday morning.

already I have <u>already</u> left.

We've <u>already</u> seen the movie. John's already sold the car. <u>Already</u> is typically used for completed actions in positive.

yet *He has not started <u>yet</u>.*

Have you sent the email <u>yet</u>?

He hasn't talked to the supplier <u>yet</u>.

<u>Yet</u>, on the other hand, is used in questions and negatives.

Note: *Already* is usually placed before the past participle. *Yet* is placed at the end of a sentence.

Form:

have/has + past participle

Past Participle = the -ed form of the verb or the third column of the list of irregular verbs











Positive						
I/You/We/They	have	goom	him.			
He/She/It	has	seen	min.			
Negative						
I/ You/We/They	have not (haven't)	coon	him.			
He/She/It	has not (hasn't)	seen				
Question						
Have (haven't)	I/you/we/they	1:9				
Has (hasn't)	he/she/it	seen	him?			
Short answer						
Have you seen him?	Yes, we have./ No, we haven't.					
Has she seen him?	Yes, she has./ No, she hasn	Yes, she has./ No, she hasn't.				

1. Make sentences about John.

Example: be in France for a month (+	<i>John has been in France for a month.</i>
a) make many new friends (+)	
b) visit the Eiffel Tower (+)	
c) taste French wine (-)	
d) go shopping in Paris (-)	
e) see the river Seine (?)	
f) learn some words in French (+)	
g) take many pictures with his camera	(?)
h) start a new job there (-)	
•	(go) to Madrid.
	ver (want) to be a doctor?
c) Helen	(be) in New York twice.
d) I	_ (never/play/golf).
e) The bus	(leave/just).
f) They	(already/finish) their dinner.
g) The train from London	(not/arrive/yet).
h) I	_ (not/see) him for a very long time.
i) My shoes are clean. I	(just/clean) them.











3. Here is a list of problems. Make troubleshooting questions using the hints in brackets. Example: car brakes not working (check/brake pads) Have you tried checking the brake pads? *Have you checked the brake pads?* a) toilet not flushing (check/bowl) b) hose leaking (try/use tape) c) scissors not cutting (try/sharpen) d) wood not catching fire (wet) e) key not fitting (right key) f) safe not opening (when/insert/another code) g) lamp not working (check/bulb) 4. Put the verbs in brackets into a correct form. Hi Mel, Sorry I (a) _____ (not/write) to you yet but I've been really busy unpacking and settling down. In fact, I (b) (not/have) much free time since I moved here. I (c) (be/here) for just three weeks now but I (d) ______ (already/find) many friends. I (e) _____ (already/be) to four parties! My neighbours, Claire and Jean, are incredible! They (f) (live) in twelve different countries! I asked if they (g) (ever be) to Australia as well and of course they have. They're planning to move to Japan next year, but they (h) (not/find) a job there yet. _____ (already/apply) for a job in a hospital nearby. I hope I (i) _____ it works out. And how are things with you?



Take care,

Sally









5.	Complete	e these	sentences	with f	or,	since,	<i>yet</i>	and	already	v.

a)	Is	Peter	there? –	ľm	afraid	he	hasn'	t	arrived	
----	----	-------	----------	----	--------	----	-------	---	---------	--

- b) Could you wash the dishes, please? I've _____ done it.
- c) You are late. What happened? We've been stuck in a traffic jam _____ half an hour.
- d) I'd like to buy tickets for tomorrow's show. I'm afraid it's _____ sold out.
- e) Are you new here? No, I have lived here ______ 2004.
- f) Has he completed his studies _____? Far from it. He hasn't even passed his 2nd year exams _____.
- g) How does Lisa like her new job? Hard to say. She's been there _____ just three days. But I guess she _____ likes it.
- h) Are you hungry? I'm starving! I haven't eaten ______ yesterday evening.

SHOULD

Use:

- Used for giving advice, making suggestions

Form:

should + infinitive

Positive and Negative					
I	should	come.			
He/She/It	should not/shouldn't	sleep.			
You/We/They	should not/shouldn't	speak.			
Question					
	I	come?			
Should	he/she/it	sleep?			
	you/we/they	speak?			
Short answer					
Should they come?	Yes, they should. / No, they shouldn't.				











6. There are a lot of things in an office and some of them are not working properly. Suggest what a person should or shouldn't do when dealing with the problem.

You should take a spanner and tighten it.

Exampl	10.
Блитр	ъ.

The tap is leaking.

You shouldn't leave it leaking because we have to save water.
a) The socket is not attached properly to the wall.
b) The window keeps opening.
c) It's too hot in the room in summer.
d) It's too cold in the room in winter.
e) Documents are not printed well.
f) There is not enough light in the room.

7.	Write si	x things	vou	shouldn	't do i	in vour	life.
			.,				

a) _	
b)	
c) _ f)	











<u>Unit 8 – Grammar Bank</u>

(Definite and Indefinite Article; Quantifiers Some, Any)

INDEFINITE ARTICLE A/AN

The meaning of an indefinite article is 'any one', 'one of several'.



Use:

- Used with one thing or one person – therefore, it can be used only with singular, countable nouns

Andrew works in a bank. She has a new camera.

- Classifying of people, things into groups *Prague is a big city*. (one of them)
- For 'first mention' Sheila has a new dog.(After that, say "the dog")
- Expressing that an object is part of a group *Give me an apple, please*.
- Talking about jobs *David is a dentist*.

Form:

- $\underline{\mathbf{A}}$ is used before consonants (b,f,g,h,j, etc.) and before the long " $\underline{\mathbf{u}}$ " sound in 'university', 'European', etc. because they are pronounced *yuniversity*, *yeuropean*. *It is a unique product*.
- <u>An</u> is used before vowels (a,e,i,o,u) and before <u>h</u> in 'hour', where the h at the beginning is silent. *I need a hat and an umbrella. Do you want an apple?*

DEFINITE ARTICLE THE

The meaning of the definite article is 'the particular one', something specific, unique or mentioned before.

Use:

- Used with both singular and plural nouns, both countable and uncountable

Situations:

- When it is clear which thing/person we mean from a previous mention/reference *I saw a man on the street. The man told me that...*
- With the expression **the same** This is **the same** movie we saw last week.
- When we speak about **unique objects,** etc. the sun, the moon, the world, the sky, the sea
- For the following institutions the army, the police, the fire brigade, the radio
- For the following expressions the top, the end, the middle, the left, etc.
- For musical instruments with *play* play the piano, play the trumpet
- on the other hand
- For superlatives Which of these engines is the most powerful?
- Go to the cinema/theatre/dentist/doctor, (when speaking generally)











But we DON'T use articles with:

Television as a programme - *What's on TV tonight?* **X** *Can you turn off the TV?* (TV set)

Breakfast, lunch, dinner – We have breakfast at eight o'clock.

Next and **last** week/summer/year, etc. – *Next year we will graduate*.

1.	Fill in	the	Indefinite	or l	Definite	Article
1.	T 111 111	un		UI I		AIUC

a) We enjoyed the holiday weather was very nice.
b) Lisa is student. She studies at University of West Bohemia.
c) This is best cake I have ever eaten.
d) Do you know name of this street?
e) Sheila needs very fashionable jacket. She has date tonight.
f) Can I ask question?
g) Please, give me book back as soon as you can.
h) Prague is interesting city.
i) I want to buy him present for Christmas present doesn't need to
be very expensive.
j) Look at moon. It must be a full moon tonight, because it is huge.
k) Spain is very nice country sun shines there all the time.
l) Have you already seen movie I mentioned?
m) How often do you go to theatre?
n) In my free time I just like listening to radio.
o) Before you leave, please switch off light in the corridor.

2. Read the sentences below and fill in the articles (a/an, the) where appropriate.

- a) Yesterday was nice day. We all enjoyed our party in garden.
- b) Can you tell me more about job?
- c) What are main sources of information for research you are doing?
- d) This is best birthday celebration!
- e) Sun goes around Earth.
- f) That's a lie! I will tell you truth but don't trust him anymore.
- g) Spanish is difficult language.
- h) I have plan. Just wait for me in front of cinema.
- i) She has new boyfriend. They go to fitness centre together.











QUANTIFIERS (Some, Any)

Quantifiers describe the quantity of something.

Use:

SOME

Positive sentences – We bought some eggs. We bought some wine.

Some questions, especially when a positive answer is expected

ANY

Negative sentences – We didn't buy any eggs. We didn't buy any wine.

Questions – Did you buy any eggs? Did you buy any wine?

Some positive sentences when "any" means: any one of several possibilities

 Any suggestion will be welcome. Any ideas about how to solve the problem will be considered.

Compare: Did they see some films at the festival? Did they see any films at the festival?

"Some" and "any" are used in the following compound words:

somebody, someone, anybody, something, anything = these words are singular

a) Do you want	to drink? I have	juice in the fridge.
b) I don't know	famous people personally.	
c) If you get lost,	will help you.	
d)	who wants to can come to the party.	
e) She needed	money, so she asked	_ of her friends if
they could lend her	·	
f) He doesn't have	knowledge of quantum mechanics.	
g)	animals seem very intelligent, but others don't seem	n to have
	_ intelligence at all.	
h) She didn't find	that she wanted to buy in	of the
stores in town.		
i) Did they visit	museums when they were in Prague?	











<u>Unit 9 – Grammar Bank</u> (Countable and Uncountable nouns, Quantifiers 2)



COUNTABLE NOUNS (C)

Use:

They **CAN** be used in **singular** or **plural** form

- numerals one/two/three, etc. can be added to them (you can count them) *two cars, three cars*
- the singular form cannot be used alone there must be an article a/an or the

UNCOUNTABLE NOUNS (U)

These nouns are typically uncountable:

information advice weather bread news money furniture machinery luggage work equipment evidence rain soup water sugar petrol air grass snow

Use:

They **CANNOT** be used in **plural** form

- numerals one/two/three, etc. cannot be added to them (you cannot count them)
- the article **a/an** cannot be used with uncountable nouns; 'some' can be used instead

 some information

Form:

- there is only one form of uncountable nouns singular (money, beef, wood, water)
- expressions like a piece of..., a glass of..., a bar of ..., a cup of ..., a can of ..., etc. can be used with uncountable nouns as a way of counting them.

Note: Some nouns (chocolate/hair/time/work/paper, etc.) can be countable as well as uncountable. This depends on the meaning.

a cake (whole item)
some cake (portion)
a piece of cake (portion)
some cakes (whole items)

a chicken (bird) some chicken (meat) a piece of chicken (meat) some chickens (birds)











Compare:

Glass can be easily broken.
She enjoys her work.
We need more paper in the copier.
I need to wash my hair.
I ate a lot of food.
She has a lot of talent.
You need some work experience.

There are three glasses on the table.
These works of art are valuable.
She wrote two papers this semester.
There are some dog hairs on the couch.
Many foods are unhealthy.
Some people have many talents.
We had nice experiences in France.

QUANTIFIERS

A/AN and SOME

Use:

- a/an + singular countable noun

- some + plural countable noun

- some + uncountable noun

I have an apple.

I bought some oranges.

Would you like some cheese?

	Singular	Plural			
Countable	a/an	some			
Uncountable	some	-			

A LOT OF, MUCH and MANY

Use:

- a lot of/lots of, much and many express a large number or amount of something
- a lot of/lots of is used in **positive** sentences for countable as well as uncountable nouns

 There are a lot of/lots of people in the office. There is a lot of/lots of petrol in the tank.
- many is used for countable nouns in positive and negative sentences and in questions. I have many friends. I don't have many friends. Do you have many friends?
- much is not often used in positive sentences, and usually as part of expressions like: We need much more paper. There is too much water in the sink.

 For most positive sentences, a lot of is preferred for uncountable nouns.

He has much money.

He has a lot of money. ✓

- much is mostly used in negative sentences and questions with uncountable nouns. We don't have much time. How much time do we need?











	Countable	Uncountable
+	many	much (not often used)
+	a lot of/lots of	a lot of/lots of
?	how many	how much
_	not many	not much

A FEW and A LITTLE

Use:

- a few and a little express a small number or amount of something
- a few and a little express a positive idea

 She has a few good friends. I need a little help.
- a few is used with plural countable nouns
- a little is used with uncountable nouns

Countable	Uncountable
few	little
a few	a little

FEW and **LITTLE**

Use:

- few and little also express a small number or amount of something
- **few** and **little** express a negative idea

Compare:

She has <u>few</u> friends. She has <u>a few</u> friends. (it's not enough; it's something negative) (it's enough; it's something positive)

- few is used with countable nouns
- little is used with uncountable nouns











- the negative idea is also expressed like this:

She has very few friends.

She has **only a few** friends.

We have very little money. We have only a little money.

1. Decide if the following words are usually or always countable or uncountable. Use indefinite article $\underline{a/an}$ with the countable nouns. If necessary, check their meaning in a dictionary.

Exa	mple: acco	ommodation	(U)		a computer	(C)		
a)	example		b)	suitcase		c)	work	
d)	injury		e)	piece		f)	education	
g)	water		h)	rain		i)	envelope	
j)	sand		k)	lorry		1)	wallet	
m)	meat		n)	coin		o)	music	
p)	weather		q)	soap		r)	job	

2. Have a look at the pictures and write sentences with Would you like a/some...?

, , , , , , , , , , , , , , , , , , , ,	a)	b)	c)	d)	e)
---	----	----	----	----	----











a) _	
b) _	
c) _	
d) _	
e) _	











3. Write $a \dots of \dots$ for each picture. Use the words in the boxes.

a) b) c) d) e) f) chocola bar a) _____ soup bottle b) _____ paper piece juice c) _____ spoonful salt d) _____ bowl milk

4. Circle the correct expression.

glass

- a) There is a lot of traffic/traffics in the city centre.
- b) I know that Jarda has deep *knowledge/knowledges* of machine design.
- c) How *many/much* suggestions will you present at the meeting?

chocolate

- d) He gave me *an/some* advice on how to fill in the application form.
- e) Mathematics is/are very difficult to learn.
- f) I found out that there were a few/a little defects on my bicycle.

5. Tick ✓ the sentences that are correct. Correct the mistakes in incorrect sentences. There is only one in each sentence.

- a) I asked for glass of water ten minutes ago but the waiter hasn't brought it yet.
- b) In the lift there was little air. We could hardly breathe.
- c) Why don't you recycle plastic and paper? If you did, you would produce only few waste.
- d) After shopping, I have only a few Euros left.
- e) Have you booked an accommodation yet?
- f) The alloy contains only a little carbon.











<u>Unit 10 – Grammar Bank</u>

(Past Simple, Past Continuous, Future with "Will")



PAST SIMPLE

Use:

- Used to talk about actions completed in the past; usually the time of the action is specified

Typical time expressions:

yesterday last week/month/year two years ago

Form:

- There are two groups of verbs regular and irregular
- All persons (I/you/he/she/it/we/they) use the same form, with the exception of the verb to be

Regular verbs:

Irregular verbs:

- the form of the Past Simple = the second column of the list of irregular verbs

subject + past simple form

Positive				
I		worked	well.	
He/She/It				
You/We/They		broke	the machine.	
Negative				
I	***	work	well.	
He/She/It	did not (didn't)			
You/We/They		break	the machine.	
Question				
D	I	work	well?	
Did	he/she/it	husalı	the mechine?	
	you/we/they	break	the machine?	
Short answer				
Did you work well?	Yes, I did./ No, I didn't.			











Spelling of regular verbs:

do

Example:

- For most verbs, add **-ed**: help helped
- Verbs with e at the end, add -d: create created
- Verbs with y at the end, change to -ied: try tried
 (verbs with vowel and y, add -ed: play played)

(IR) did, done

For verbs ending in consonant-vowel-consonant, double the consonant and add -ed:
 stop – stopped

1. Which of these verbs are regular (R) and which of them are irregular (IR)? Write the Past Simple form of all the verbs. If the verb is irregular, write the Past Simple form and the Past Participle.

live

(R) lived

ask anymovery happy		hen she (j)	(come) back s	she (k	(be)
(h)		(get) tired of	asking and (i)		_ (promise) myself not to
times but	Terry j	ust (f)	(smile) and (g)		(not answer). I
she (d)		(not say)	anything to me. I (e)		(ask) her many
(have) an	import	ant meeting there. S	She (c)	(be)	very nervous about it but
Last week	Terry	y (a)	(fly) to Birmingha	m. S	he (b)
2. Fill in t	he ver	bs in the correct fo	rm of the Past Simple.		
write	()	repair	()
talk	()	speak	()
study	()	arrive	()
pay	()	visit	()
start	()	be	()
use	()	like	()
ask	()	remember	()
build	()	answer	()
listen	()	want	()
help	()	know	()
feel	()	see	()











I (l)	(wait) at	the a	irport	for h	ier. T	erry	(m)				(start)
talking as soon as she (n)			(s	see) m	e. She	fina	ılly (o)				(tell)
me all about the meeti	ng. The	Birmi	nghai	n mee	eting	(p)				(be)	a job
interview and she (q)				(meet)	man	y ir	nteresting	peop	ole	there.	They
(r) (s	speak) a	bout	her	job	here	in	Prague.	At	the	end	they
(s) (of	fer) the jo	b to h	er. T	erry (t)			(dec	ide)	to take	e it.
3. Make questions in Pa a) I played tennis last night	_										
b) Sue left very early, and	l you?										
c) Tom had a very good h	noliday las	st year	, and	you?_							
d) I didn't eat meat when	I was a ch	hild, a	nd yo	u? _							
e) Jane bought some new	clothes ye	esterda	ay, an	d Son	ia?						
f) I paid 20 pounds for my	v new sho	es, an	d Joh	n?							

PAST CONTINUOUS

Use:

- Used to talk about actions in the past that:
 - a) took a long period of time to complete

I was writing my homework the whole afternoon. We were working all day.

b) were taking place when another, shorter action occurred

I was repairing the lathe when the supervisor came to our workshop.

Typical time expressions:

for – for two years, for a long time all – all day, all afternoon, all year while – While I was working, he cooked dinner.

Form:

was/were + verb + -ing











Positive			
I	was		
He/She/It		working	for 5 hours.
You/We/They	were		
Negative			
I	was not (wasn't)		
He/She/It	was not (wasn't)	working	for 5 hours.
You/We/They	were not (weren't)		
Question			
Was (mass '4)	I		
Was (wasn't)	he/she/it	working	for 5 hours?
Were (weren't	you/we/they		
Short answer			
Was he working?	Yes, he was./ No, he wa	ısn't.	
Were they working?	Yes, they were./No, they	y weren't.	

Spelling:

- For verbs ending with *e*, **delete e and add -ing**: write writing
- For verbs ending in consonant-vowel-consonant, **double the consonant and add –ing:** sit-sitting

4. Put the verbs in the	correct form, Past Simple or Past C	Continuous.
a) When the train	(arrive), we	(wait)
for our mother to get	off.	
b) What	you	(do) when the message
	(come) yesterday?	
c) They	(play) tennis all morning.	
d) I	(watch) TV when Lenka	(call)
at 10 p.m.		
e) How fast	you	(drive) when the police
	(stop) you?	
f) I	(lose) my wallet yesterday. I	(walk)
in the park when I	(discover) it	(not be)
in my pocket.		
g)	you (se	e) John last night?
Не	(stand) in the corner with one	of his friends and they











	(talk) when I first	_ (see) him.
h) She	(go) to Paris in 2009.	
i) It	(rain) when we	_ (leave) the party.
Fortunately, it	(not rain) for a long time.	
j) We	(live) in Prague for 10 years.	
k) What	(happen) to Sue? She	(break) her
leg. She	(fall) off the ladder when she	
(paint) the ceiling.		
l) While I	(sleep) somebody	(get) into
our house and	(steal) my new stereo.	

FUTURE WITH "WILL"

Use:

There are many uses of the "will" future. Here are the main ones:

- to talk about what you know or think will definitely happen in the future (this expresses certainty)

They will arrive tonight on the 9 o'clock train.

Don't worry. We will all find a job somewhere.

- to predict future events you are very sure about (based on past or present evidence)

I'm sure it will rain tomorrow.

He'll be late again. (He's always late.)

- to express your intentions

I will be back in a few minutes.

I will give him the book next week.

- to express a decision made at the moment of speaking (not planned before)

Someone has to buy the tickets. – OK, I'll do it.

This food smells bad. I won't eat it.

Form:

will + infinitive











Positive and Negative								
I	will/'ll	come later today						
He/She/It	will not/won't	sleep well tonight.						
You/We/They	will not/won t	speak to the teacher.						
Question								
Where	will	I he/she/it you/we/they	live?					
Short answer								
Will you tell him?	Yes, I will. / No, I won't.							

5. Choose *will* or *won't* according to the context.

- a) Mr. Green will/won't attend the meeting this afternoon. His flight has been cancelled.
- b) This is a last minute change. We will/won't inform our suppliers immediately.
- c) I can't believe I passed that exam! I will/won't call my parents. They will/won't be happy!
- d) It's so cold outside. I will/won't go anywhere.
- e) Your idea is just perfect! The boss will/won't love it!
- f) Have they arrived yet? No, sir. I will/won't let you know as soon as they get here.

6. Ask about the underlined part of the sentence	•
a) James will be here <u>in five minutes</u> .	
b) His parents will visit <u>him</u> tomorrow	
c) She will spend all her money on the computer.	
d) Bradley will call the police.	
e) We will meet at the conference room.	
f) Radka's brother won't show up <u>because he's ill</u> .	
7. Make questions for these answers.	
a)	
b)	_? Yes, we will tell him when we see him.
c)	? It will take two hours.
d)	? They won't do anything.











Unit 11 – Grammar Bank (Present Passive, Past Passive, **Adverbs, Gradation of Adverbs**)

PRESENT/PAST PASSIVE



Use:

When we use an active verb, we say what the subject does. They make these wires from copper.

When we use a passive verb, we say what happens to the subject. These wires are made of copper.

In the first sentence, "they" is the subject; in the second sentence, it is "these wires". When we use the passive, who or what causes the action is often unimportant or unknown. Laboratory equipment is cleaned every day. The structure is supported by beams. Reports are written for managers. Some of our products were sold on the Internet. Dinner was served at 6:00 p.m.

Form:		
Present Passive:	am/is/are	
Past Passive:	was/were	+ past participle + (by)

- If we want to say who or what causes the action, we use **by** (This part of a sentence is called the **agent**) – *Complicated operations are performed by robots*.

Positive					
I	am - was				
He/She/It	is - was	fined	by the police.		
You/We/They	are - were				
Negative					
I	am not (I'm not)/was not (wasn't)				
He/She/It	is not (isn't) - was not (wasn't)	fined	by the police.		
You/We/They	are not (aren't)				
	were not (weren't)				
Question					
Am (am not) - Was (wasn't)	I				
Is (Isn't) - Was (wasn't)	he/she/it	fined	by the police?		
Are (aren't) - Were (weren't)	you/we/they				
Short answer					
Is he fined by the police?	Yes, he is./ No, he isn't.				
Were they fined by the police?	Yes, they were./No, they weren't.				











- We form questions using the basic rules for inverted word order, placing the preposition at the end. Where are some of our products displayed? What was the structure supported by? Who are reports written for?

1. Rewrite the sentences using the Present Passive or the Past Passive.

a) Somebody cleans the room eve	ry morning						
b) The government paid for the sp	pace project						
c) Building engineers wear helme	ts						
d) People don't use this bridge ve	ry often						
e) Somebody sent these letters to	the president						
f) Our workers put the parts toget	her						
2. Complete the sentences with	the Past Passive or Past Simple of the verb in brackets.						
a) This picture	(exhibit) in Paris last year.						
b) The Theory of Relativity	(propose) by Albert Einstein.						
c) It was getting cold here, so I _	(closed) the window.						
d) This sofa	(give) to us by our parents.						
e) I	(not, tell) about the change in our schedule.						
f) My boss was there, but I don't	think he (see) me.						
g) During WWII, many important	t structures (destroy).						
h) It's so noisy in here, I	(not, sleep) well last night.						
-	the Present Passive of the verb in brackets (lock) at 10 p.m. every evening.						
b) Every year, some famous paint	ings (steal).						
c) The whole building	(make) of wood.						
d) Most of my money	(spend) on food.						
e) The prisoners	(watch) 24 hours a day.						
f) English	(speak) by millions of people.						
g) Two thousand houses	(build) every year.						
h) Mr. Jones	(not employ) by our company.						











4. Form a question using the Present Passive. Ask about the underlined express	ion.
--	------

a) This product is sold in China.	γ	,

5. Reorganize the words and make questions using the Past Passive.

a) was/why/meeting/the/cancelled?		

	_				 _							

ADVERBS OF MANNER

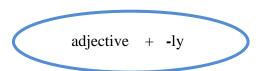
Use:

- Adverbs of manner express *how* something happens or *how* something is done. (Adverbs of time and place are not included here.)

She came back quickly. The car stopped suddenly. I understand perfectly.

Form:

- Most adverbs of manner are created from adjectives by adding -ly.













- Some adverb forms are irregular: **good well** *The game was good. They played well.*
- A few adverbs use the same form as the adjective.

Adjective Adverb

The work is **hard**. She works very **hard**. He is a **fast** runner. He can run very **fast**.

- Some adverb forms do not have the same meaning as the adjective at all:

Example: I have hardly any money. = I have <u>almost no</u> money.

It is terribly hot. = It is very hot.

Important note:

Unlike in Czech, adjectives are used in the following cases:

The food smells good. – The wine tastes delicious. – The music sounds nice. – It looks beautiful. – It seems quiet here.

Spelling:

- If the adjective **ends in -y**, change the -y to -i and add -ly.

happy - happily easy - easily heavy - heavily

- If the adjective **ends in -l**, keep the -l and add -ly.

careful – carefully natural – naturally usual - usually

- If the adjective **ends in -ly**, another way to make the adverb is used.

She seems friendly. She behaves in a friendly way.

6. In each sentence, choose the correct form of the adjective/adverb:

- a) Don't work so *hard/hardly*. It is not good to be so stressed.
- b) Please drive slow/slowly. I want to see the beautiful/beautifully countryside.
- c) Your English is very *good/well*.
- d) Did you have a *nice/nicely* holiday? Yes, but the hotel was *terrible/terribly*.
- e) When we play tennis you always win so *easy/easily*. It is very *clear/clearly* that you are better than me.
- f) Please, explain the process to me careful/carefully.
- g) She is not a *good/well* speaker of Spanish but she understands pretty *good/well*.











GRADATION OF ADVERBS

Form:

- Adverbs of manner are usually graded by using:

more (comparative) the most (superlative)

He runs quickly but she runs even **more quickly**. The living room was **the most beautifully** decorated room in the house.

- For words such as **hard**, **fast** – where the adjective and adverb have the same form, the gradation of the adverb is the same as the gradation of adjectives. *She worked harder than I did. She drove even faster than before.*

7. Use the comparative or superlative adverb form of the adjective in brackets.

a) It rained	(heavy) in the afternoon than in the morning.
b) That was	(careful) prepared experiment I have ever seen.
c) Please explain that	(clear). I didn't understand you the first time
d) She has never played	(beautiful) than she played tonight.
e) I corrected many tests vesterday and you	rs was (accurate) done











<u>Unit 12 – Grammar Bank</u>

(Modal Verbs – must/mustn't, have to/don't have to, should/shouldn't, could/couldn't)



MUST/MUSTN'T, HAVE TO/DON'T HAVE TO

Use:

These modals express obligation (what is required) and necessity (what is necessary). They are often used to talk about rules and laws.

Positive:

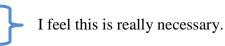
You must wear a helmet here.

You have to wear a helmet here.

It is required: you have no choice.

I (really) have to stop smoking.

I (really) **must** stop smoking.



Negative: the negatives of these modals have different meanings

You mustn't/must not enter this area.

= It is not allowed/not permitted; it is forbidden; you are required <u>not</u> to do it.

You don't have to work on Sundays.

= It is not required; there is no obligation.

Past: **must** is not used in the past - use the past of **have to** instead

We had to work on Sundays last year.

We didn't have to work on Sundays last year. = It wasn't required/necessary.

SHOULD/SHOULDN'T

Use:

This modal is used to give advice or suggestions about what is or would be the right, correct or best thing to do.

Positive:

He should call her soon. = This would be the right thing to do. You should wash your hands first. = This would be a good idea. (advice)











Negative:

I shouldn't spend so much money. = It is a bad thing to do; it would be a good idea to stop. (strong suggestion; advice)

You shouldn't smoke here. = You are really not supposed to smoke here. (warning) You shouldn't eat meat. = In my opinion, it's a bad idea to eat meat. (advice)

COULD/COULDN'T

Use:

This modal is used to say what might possibly happen. It is often used in warnings.

If you don't wear a helmet, you could get hurt. You could have an accident if you aren't careful. Don't smoke here! The gas could explode. Don't worry. It couldn't happen.

Form:

a) have to/don't have to

Positive				
He/She/It		has to	gton	amolzina
I/You/We/They		have to	stop	smoking.
Negative				
He/She/It	doesn't	have to	ston	amolzina
I/You/We/They	don't	have to	stop	smoking
Question				
Does (doesn't)	he/she/it	1 4 .	aton	amolaina?
Do (don't)	I/you/we/they	have to	stop	smoking?
Short answer				
Does she have to stop smoking?		Yes, she does./ No, she doesn't.		
Do you have to stop smoking?		Yes, we do./No, we don't.		











b) could/couldn't, should/shouldn't, must/mustn't

modal verb + infinitive

- Form is the same for all persons.

Positive and Negative				
I	could/could	dn't		
He/She/It	should/sho	uldn't	stop	smoking.
You/We/They	must/must	n't		
Question				
Could/couldn't	I			
Should/shouldn't	he/she/it		stop	smoking?
Must/mustn't	you/we/they			
Short answer				
Could/should/must they sto	they stop Yes, they could		ld/should/must.	
smoking?	No, they couldr		In't/shouldn't/mustn't - don't have to.	

1

<u>Don't forget</u>: **mustn't** means something else. It's not an answer to this question! The short answer is: No, they don't have to.

a) Children in the Czech Republic must wear school uniforms.	
b) You don't have to keep a speed limit on an empty road.	
c) People should go to a dentist regularly.	
d) Mechanical engineering students have to pass Mechanics in their first year.	

e) Smoking shouldn't be forbidden in pubs. _____

f) Laboratory workers mustn't wear a mask. _____











2. Complete the sentences with the modals from the box. Sometimes more than one expression would be correct. Try to use each expression at least once.

have to	must	don't have to	should
had to	mustn't	doesn't have	to

a) Somebody has stolen my shoes. Do you thin	k I call the police?
b) This is a 9 to 5 job. We	work 8 hours every day.
c) You driv	ve without a driving license.
d) I walk 5 miles to	school every day when I was young.
e) If you travel to Austria, you	have a passport.
f) If you want to lose weight, you	stop eating junk food.
g) Jane be at the me	eting. She has got more important things to do.
3. Match the sentences according to the mea	ning.
a) You mustn't park your car here	1) I have just one more attempt for the test.
b) You should accept the offer	2) They are very rich.
c) I must study harder	3) It's restricted to company visitors only.
d) She has to wear a uniform	4) It's in a really bad state.
e) Jim and Carol don't have to go to work	5) She's a flight attendant.
f) Your brother shouldn't buy that house	_ 6) You won't get such a chance twice.
4. Complete the sentences for yourself.	
As a student	
I have to	
I should	
I shouldn't	
I mustn't	











Unit 7 Grammar Bank - KEY

Ex. 1

a) John has made many new friends. b) John has visited the Eiffel Tower. c) John hasn't tasted French wine. d) John hasn't gone shopping. e) Has he seen the river Seine? f) John has learnt/learned some words in French. g) Has he taken many pictures with his camera? h) He hasn't started a new job there.

Ex. 2

a) has gone b) Have...wanted c) has been d) have never played e) has just left f) have already finished g) hasn't arrived yet h) haven't seen i) have just cleaned

Ex. 3 (possible answers)

a) Have you checked the bowl? b) Have you tried using some tape? c) Have you tried sharpening them? d) Have you checked to see if the wood is wet?? e) Is it the right key? f) What happens when you insert another code? g) Have you checked the bulb?

Ex. 4

a) haven't written b) haven't had c) have been d) have already found e) have already been f) have lived g) have ever been h) haven't found i) have already applied

Ex. 5

a) yet b) already c) for d) already e) since f) yet, yet g) for, already h) since

Ex. 6 (possible answers)

- a) You should take a screwdriver and screw it to the wall. You shouldn't touch it because you could be electrocuted.
- b) You should change the window handle. You shouldn't leave it open because the office could be burgled.
- c) You should install sun-blinds. You shouldn't keep anything explosive behind the windows.
- d) You should check and set the thermostat. You shouldn't sit in the room for a long time.
- e) You should replace the toner. You shouldn't use unofficial toner because it could damage the printer.
- f) You should switch on the lights. You shouldn't work when there is inadequate lightning because you could damage your eyes.

Unit 8 Grammar Bank - KEY

Ex. 1

a) the	b) a, the	c) the	d) the	e) a, a
f) a	g) the	h) an	i) a, the	j) the
k) a, the	l) the	m) the	n) the	o) the

Ex. 2

a) Yesterday was a nice day. We all enjoyed our party in the garden. b) Can you tell me more about the job? c) What are the main sources of information for the research are you doing? d) This is the best birthday celebration! e) The Sun goes around the Earth. f) That's a lie! I will tell you the truth but don't trust him anymore. g) Spanish is a difficult language. h) I have











a plan. Just wait for me in front of the cinema. i) She has a new boyfriend. They go to the/a fitness centre together.

Ex. 3

a) something/anything, some b) any c) somebody/someone d) Anybody/anyone e) some, some, some f) any g) some, any h) anything, any i) some/any (both can be used in this context)

Unit 9 Grammar Bank - KEY

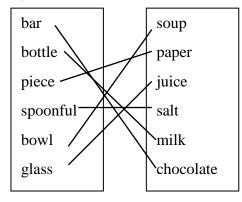
Ex. 1

a) an example	e (C)	b) a suitcase	(C)	c) work/a work	(U/C)
d) an injury	(C)	e) a piece	(C)	f) education	(U)
g) water	(U)	h) rain	(U)	i) an envelope	(C)
j) sand	(U)	k) a lorry	(C)	l) a wallet	(C)
m) meat	(U)	n) a coin	(C)	o) music	(U)
p) weather	(U)	g) soap	(U)	r) a job	(C)

Ex. 2

- a) Would you like some tea? Would you like a cup of tea? Would you like some lemon?
- b) Would you like some bread? Would you like a slice of bread?
- c) Would you like some milk? Would you like a glass of milk?
- d) Would you like some spaghetti?
- e) Would you like some sugar? Would you like a spoonful of sugar?

Ex. 3



- a) a spoonful of salt
- b) a bowl of soup
- c) a bottle of milk
- d) a bar of chocolate
- e) a piece of paper
- f) a glass of juice

Ex. 4

a) traffic b) knowledge c) many d) some e) is f) a few

Ex. 5

- a) I asked for a glass of water ten minutes ago but the waiter hasn't brought it yet.
- b) **✓**
- c) Why don't you recycle plastic and paper? If you did, you would produce only a little waste.
- d) **✓**











e) ✓ (AmE) Have you booked accommodation yet? (BrE)

f) **✓**

Unit 10 Grammar Bank - KEY

Ex. 1

feel	(IR) felt, felt	see	(IR) saw, seen
help	(R) helped	know	(IR) knew, known
listen	(R) listened	want	(R) wanted
build	(IR) built, built	answer	(R) answered
ask	(R) asked	remember	(R) remembered
use	(R) used	like	(R) liked
start	(R) started	be	(IR) was/were, been
pay	(IR) paid, paid	visit	(R) visited
study	(R) studied	arrive	(R) arrived
talk	(R) talked	speak	(IR) spoke, spoken
write	(IR) wrote, written	repair	(R) repaired

Ex. 2

- a) flew b) had c) was d) didn't say e) asked f) smiled g) didn't answer h) got i) promised j) came k) was
- 1) waited m) started n) saw o) told p) was q) met r) spoke s) offered t) decided

Ex. 3

a) Did you play tennis last night? b) Did you leave early? c) Did you have a good holiday last year? d) Did you eat meat when you were a child? e) Did Sonia buy some new clothes yesterday? f) How much did John pay for his new shoes?/Did John pay 20 pounds for his new shoes?

Ex. 4

- a) arrived, were waiting b) were...doing/did you do (both can be used depending on the sequence of actions), came c) were playing d) was watching, called e) were...driving, stopped f) lost, was walking, discovered, wasn't g) did...see, was standing, were talking, saw h) went i) was raining, left, wasn't raining/didn't rain j) lived k) happened, broke, fell, was painting l) was sleeping, got, stole
- Ex. 5
- a) won't b) will c) will, will d) won't e) will f) will

Ex. 6

a) When will James be here? b) Who will his parents visit? c) What will she spend all her money on? d) Who will call the police? e) Where will we meet? f) Why won't he show up?

Ex. 7

a) Will you be able to come? b) Will you tell him?/When will you tell him? c) How long will it take? d) What will they do?/Will they do anything?











Unit 11 Grammar Bank - KEY

Ex. 1

- a) The room is cleaned every morning. b) The space project was paid for by the government.
- c) Helmets are worn by building engineers. d) This bridge isn't used very often. e) These letters were sent to the president. f) The parts are/were put together by our workers.

Ex. 2

a) was exhibited b) was proposed c) closed d) was given e) wasn't told f) saw g) were destroyed h) didn't sleep

Ex. 3

a) are locked b) are stolen c) is made d) is spent e) are watched f) is spoken g) are built h) isn't employed

Ex. 4

a) Where is this product sold? b) What are people often told? c) Who is not invited to the party? (be careful: we say who **is**...) d) Where are the drawings hidden? e) What is the production controlled by?

Ex. 5

a) Why was the meeting cancelled? b) Who were the Harry Potter books written by? c) What was seen by the children? d) How many people were invited to the party? e) Which of these products were not tested on animals?

Ex. 6

a) hard b) slowly, beautiful c) good d) nice, terrible e) easily, clear f) carefully g) good, well

Ex. 7

a) more heavily b) the most carefully c) more clearly d) more beautifully e) the most accurately

Unit 12 Grammar Bank - KEY

Ex. 1

a) don't have to b) have to/must c) T d) don't have to e) T/should (the answer depends on an opinion) f) must/ have to

Ex. 2

a) should b) have to/must c) mustn't d) had to e) don't have to f) must/have to/should g) doesn't have to

Ex. 3

a) 3

b) 6

c) 1

d) 5

e)2

f) 4











UNIT 7

Transcript 7.1



- a) M: Mark J: Jane
- **J:** Oh, no... When will this thing start working properly!
- **M:** Hi, Jane. What's the problem?
- **J:** Oh, hi Mark. The photocopier isn't working again. That's the fourth time this week!
- **M:** Well, what's wrong with it?
- **J:** You tell me! I just placed the paper here, pressed the "copy" button, but all I get is this annoying noise and a red exclamation mark!
- **M:** Hmm, have you tried turning it off and on again?
- **J:** Of course, I have, but nothing happened.
- **M:** OK, and have you checked that the paper tray is not too full or empty?
- **J:** Yes, I loaded it with paper before I started copying.
- **M:** Then I guess the problem will be with the cylinder. Have you tried opening it and check that the paper isn't jammed at all?
- **J:** Well... I haven't... not sure how to open it.
- M: Let me see... Oh yeah, just as I thought. Problem solved!

b) CS: Customer Service M: Mike

Phone ringing

- **CS:** Customer service hotline, how can I help you?
- **M:** Hello, this is Mike. I'm calling about a chainsaw I bought from you last year. It's been giving me some trouble lately. It doesn't cut straight.
- **CS:** Well, one of the possible problems could be the chain tension. Have you checked that it's fitted properly?
- **M:** Let me see... Yes, it seems to be all right.
- **CS:** OK then, and how about the sharpness? Have you tested the chain's sharpness recently?
- M: No, I haven't... but yes, it could be the problem. Well, thanks a lot!
- **CS:** You're welcome.

c) W: woman J: Joe

- W: Good morning, Joe! I have some bad news. Our lathe stopped working this morning.
- **J:** No way. What's the problem?
- W: It seems that the motor has stopped running. It's just dead.
- **J:** Right, it happens sometimes. Let me think... Have you added some lubrication to the motor recently?











- W: Yes, I have. I do it once a fortnight. That should be enough.
- **J:** Hmm, strange... Then perhaps the drive belt is worn or torn. Have you checked it's all right?
- W: No, I haven't... But yes, here it is. The belt is cracked.
- **J:** Good. Then it's just a small problem. We just need to replace the belt. I'll see to it right away.
- W: Thanks, Joe.

UNIT 8

Transcript 8.1

T: Thomas J: Jana



- **T:** Hi Jana, this is Thomas.
- **J:** Hi Thomas! I haven't heard from you for a long time. How's it going? Is everything OK?
- **T:** Oh, yes, everything's just fine. I've been quite busy the last few weeks. But now it seems I'm going to have some more free time. The next project starts in two months and they're still not ready with the exact requirements, so it could take much longer in the end. That's why I'm calling.
- **J:** OK, great. What can I do for you?
- **T:** I just wanted to ask about my company English lessons. Would it be possible to call the teacher and start the lessons again?
- J: I'm not really sure. We cancelled the classes because you were so busy the last few months, and the teacher might have found some new students already. Anyway, I'll call her and ask.
- **T:** That would be perfect. I really appreciate it.
- **J:** No problem. I'll let you know soon, OK?
- **T:** Great. Thanks a lot, Jana.
- **J:** You're welcome. Talk soon.
- **T:** OK, bye.
- **J:** Bye.

Transcript 8.2

J: Julia S: James

- **J:** IT department, Julia speaking.
- **S:** Hello, Julia. This is James, office 308. I'm calling regarding the power cut last week.
- **J:** Hello, James. What's the problem?
- **S:** You know, you warned us to save all our work before the power cut.
- **J:** Sure I remember. It's really necessary; otherwise you may lose some of your data.
- **S:** Yeah, actually I think something like that happened to me.
- **J:** Really? What's wrong?
- S: There was this one file in my PC, but now I can't find it at all.
- **J:** Are you sure you haven't just put it somewhere else?
- S: The last time I used this file was just before the power cut. So I'm pretty sure.











- **J:** Oh dear, do I not tell you every time we talk together, you must save your work regularly and as often as possible?
- **S:** I know it's my fault. I just need you to do something about it now.
- **J:** Well, I don't know if there's any chance, but I will try. I'll come to your office in 5 minutes, OK?
- **S:** OK. Thanks a lot, Julia.
- **J:** That's OK.
- **S:** Bye.

Transcript 8.3

T: Terry G: Gary

- **T:** Hi, Gary. Terry here.
- **G:** Hi, Terry.
- **T:** What's up? You sound really upset to me. Any problems at work?
- **G:** Oh, actually many problems at work. I just don't know if I can stand it anymore.
- **T:** Oh man, what's wrong? Too much work? Or is that that annoying colleague again?
- G: Unfortunately, this time it's both together. I just got a lot of extra things to do at work. I've been really busy for the last few months and now this. But that's not all. The worst part is that I have to work in a team and my partner is...you know, that guy. I can't even say his name, I'm so angry with him all the time.
- **T:** Oh, no. Don't tell me they made you work with him? Everybody knows that he's really an uncooperative and mean person. It must be really difficult for you.
- **G:** It is. I'm trying to do my best but I'm always upset.
- **T:** You should do something about it. I've got an idea.
- **G:** Really? Then tell me because I'm really desperate.
- **T:** You know, there might be some courses to help you learn how to deal with stress and difficult situations. What do you think about that?
- **G:** Actually, I would try anything. This can't go on like this forever. I need to change something immediately.
- **T:** Great, I'm glad to hear it!
- **G:** Thanks a lot for the advice.
- **T:** Oh, don't mention it. You're my friend! It's obvious that I want to help you.

UNIT 9

Transcript 9.1

C: Clark M: Mika W: waitress



- **M:** Ah, good afternoon, Mr. Nichols. I'm sorry I'm late. I got stuck in a traffic jam for almost half an hour...
- C: Yeah, don't worry about it. I was a bit delayed too. And, please. Call me Clark.
- **M:** Mika. So, what what's on the menu?
- W: Are you ready to order?
- M: Well, I'm not sure. I've just arrived here. What's today's special?
- W: Today's special is a mixed vegetable salad with shrimps and oyster sauce.
- M: Oh, that's too bad. I'm allergic to seafood. Umm, I think I'll have a steak.











- W: And how would you like your steak, madam? Rare, medium or well done?
- **M:** Well done, please. And I'll take a jacket potato as a side dish.
- **W:** And for you, sir?
- **C:** I'm not sure... **What would you recommend**?
- **W:** The French duck is excellent, served with potato purée and Brussels sprouts.
- C: Sounds nice. I'll take it. And what is the soup of the day?
- W: Pumpkin soup, sir.
- **C:** OK, I'll take that too.
- **W:** Right. Is that all?
- **C:** Yes, thanks.
- C: Excuse me. Will our food take much longer? We've been waiting a very long time.
- W: I'm really sorry, sir. I'll check with the chef to see what the problem is.
- **C:** Thanks.
- W: Well, here you are. Enjoy your meal.
- M: Wait, **this isn't what I ordered**. I ordered a steak with a jacket potato and these are French fries.
- **W:** I'm sorry, madam. There must have been a mix up in the kitchen. I'll bring you a new plate immediately.
- **M:** Well, Clark, how's your duck?
- **C:** Actually, **the food's cold**. What's wrong with this place today?
- M: The bill, please!
- C: No, no, no. I'll get this.
- **M:** Are you sure? We could at least split it.
- C: No, that's OK, really. **Do you take credit cards**? And **is service included**?
- W: Of course, sir.
- M: Well, thank you for treating me then. But next time it's on me!

Transcript 9.2

a) R: reception JB: John Bale

- **R:** Reception desk, how can I help you?
- **JB:** Hello. This is John Bale from room 302. I have a problem in the bathroom. The shower is either too cold or too hot. There's nothing in between. Could somebody fix this?
- **R:** Of course, sir. I'll send the maintenance technician right away.
- **JB:** Good, and one more thing... it says here in the information booklet that the shower has a massage mode, but I couldn't figure out how to adjust the shower head. Could you help me with that too?
- **R:** No problem, sir. It will be fixed immediately.
- **JB:** Thanks.











b) C: chef W: woman

C: Good morning, madam. Did you wish to speak to me?

W: Good morning. So you are the chef here at the lounge bar. Well, I'm quite distressed at the quality of this meal. On the Internet you promise a healthy English breakfast, but this is far from it. Since when is sausage and bacon healthy? Besides, the eggs are undercooked and the beans are cold. Do you have any explanation for this?

C: Ehm, I'm sorry about the eggs and beans, madam. It won't happen again. However, the English breakfast has always been like this, it's a tradition. So next time just ask for it without sausage and bacon.

W: There won't be any next time!

c) R: reception MA: Mark Anderson

R: Good evening, sir. Can I help you?

MA: Yes, please. This thing just doesn't seem to work. I've tried it a hundred times now, but I still cannot get into my room. It worked perfectly well in the morning, but now it doesn't.

R: And what is your room number, sir?

MA: It's 506.

R: Hmm, Mr. Hill?

MA: No, my name is Anderson. Mark Anderson.

R: OK, then, I know what the problem is. Your room number is 605, not 506. You must have forgotten your number. That's why it isn't working.

MA: Ahh, OK then... thanks.

R: You're welcome.

UNIT 10

Transcript 10.1

W: Wiki M: Martin

W: OK, let's have a look at the frame first. We need it to be light, firm... anything else?

M: Corrosion resistant, definitely.

W: Right. So what options do we have: plastics and metals.

M: I'd prefer metals. Plastics are not as firm as steel, are they?

W: Probably not. But isn't steel too heavy? We need the golf trolley to be really light.

M: Then I'd suggest aluminium. It's light, firm and corrosion resistant at the same time.

W: Done. We'll use aluminium for the frame. Next, there are the wheels.











M: Well, there are basically two possibilities: rubber or plastic. I'd go for rubber. Plastic wheels make too much noise.

W: Well, but rubber ones are prone to deflation and tearing. And they are heavier, too.

M: You're right, but rubber is softer and has better friction.

W: OK then, let it be rubber. Last but not least, the bag itself.

M: There are not many options there. Cloth would be the most obvious choice.

W: How about plastic?

M: That's quite old-fashioned. Cloth is definitely more modern.

Transcript 10.2

Base material for car manufacturing during the 1950s was steel. The metal was used to construct the frame and components such as doors and the hood. Steel kept the frame rigid, but it had a tendency to rust over time in wet conditions.

Chevrolet introduced chrome as an option with the 1957 Chevy Bel-Air. Chrome was used for the bezel that encompassed the shape of the headlights; it was used as an accent piece. Chrome was also used in strips to trim the car from front to rear. Highly polished chrome was used to make the front and rear bumpers.

Many car models used wooden steering wheels, painted to match the colour of the interior. Because of humidity and aging, original wooden steering wheels are extremely rare, which is a problem if you are restoring a classic 1950s vehicle.

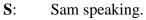
The 1950s introduced a new sports car to the American market: the Corvette. The Corvette was the first car body made of fibreglass, which was a relatively new material during the Corvette's first production run. Fibreglass was an attractive alternative to steel because it was a lightweight material and couldn't rust.

Adapted from: Woodward, J., (2011)

UNIT 11

Transcript 11.1

S: Sam H: Hannah



H: Hi, Sam. It's me, Hannah. I think I need your help. Do you have a minute?

S: Hi, Hannah. Sure, what can I do for you?

H: Well, it's about the sewing machine I got from you last Christmas. I'm finally about to use it but I'm a bit confused with all these buttons and other parts. I've lost the manual for this, so I can't really figure it out myself. Do you think you could explain to me what is what?











- S: OK, it may be a bit difficult over the phone, but let's give it a try. I gave you the same type of sewing machine as I have, so let's have a look at it. What do you need to identify?
- **H**: Well, first of all, **on top of the machine**, there is a spool pin and a thread take-up, but where do I put the thread?
- S: The thread is already wound up on the spool pin, isn't it? If not, just take the bobbin and put it on the spool pin and then stretch the thread out to the thread take-up. The thread then goes straight to the thread guide and ends up at the needle which is **under** that. There is also the presser **next to** the needle.
- **H**: Right, but where do I find the bobbin?
- **S:** It should be stored in the compartment **under** the needle. Can you see it?
- **H**: Yeah, there it is! OK. Then at the top again, **on the right-hand side** from the spool pin, there is something really small. What's that?
- S: That is the winder. You need it to wrap the thread around the spool pin.
- **H**: Right... Then there are a few round parts **on the front of** the machine. I can recognize the stitch selection panel, but then there are two more panels. What are these?
- **S**: These are the length and width regulators. There is one such panel **on the back of** the machine too. But that's just a safety lock.
- **H**: Well, there are two more things... **In front of** the machine I have a pedal linked to it, that's rather obvious, but **on the right-hand side** of the machine, there is a large wheel.
- S: Well, that's the balance wheel. You don't have to pay any attention to that.
- **H**: OK, then it's all clear now. Thanks, Sam. Bye.
- **S**: You're welcome. Bye.

UNIT 12

Transcript 12.1

A workshop is only as safe as you make it. You must ensure proper workshop safety because it is you who is responsible for everybody's safety. Even a home workshop requires that you follow safety rules. Here are some of the basic ones.

Keep the workshop as clean as you possibly can. Of course, a workshop is used for many purposes and it can easily get untidy. You should always organize things. Even just putting tools and devices in their proper places is a great start.

Next, remember to keep all flammable objects away when you work with fire. Even one spark is enough to start a fire. All inflammable articles must be away from your welding table. Keep a safe place to store your gas can.

Remember to wear safety goggles and a face shield when grinding or using cutting tools. You shouldn't take off this safety equipment, because it can prevent serious injury. Wearing it ensures you will never have to go to the emergency room.











You should have reliable support for all your equipment. This prevents objects from falling and causing painful injuries. Maintain organization and control of your work space.

Be very careful when there are kids, pets or friends who might just walk into your workshop. You should make some rules so that there are no hazards.

You should make sure your tools are ready for use. It can be frustrating to find out that a tool is not working when you need it to work.

You should also stay focused on the job with all your concentration. If you don't feel well, leave the job for another time. Follow your instincts.

You must keep all precautions in mind when you are doing some dangerous work. Never drink alcohol or smoke when you are in your workshop.

Transcript 12.2

Kevin: Hi, Lucy. How are you doing?

Lucie: Hi, Kevin. Fine, thank you. And you?

- **K:** Fine. I've got good news. Do you remember that I wanted to do my part-time job in Jerry's workshop this summer holiday?
- L: Yeah, of course I remember. You were talking about it a hundred times a day!
- **K:** And do you know what? I've got it. I'm starting tomorrow!
- **L:** Wow, that's great!
- **K:** Yes! Today we had special training but I didn't fully understand everything the instructor told us. I made notes. I'm sure you know a lot about safety in a workshop. Could you help me?
- **L:** Yes, go ahead.
- **K:** OK. Thank you. The instructor was talking about goggles...it means I should wear them all the time?
- L: No. He was talking about special safety goggles. You should wear them only when working with machines, not all the time. A small piece of the object being machined could injure your eyes.
- **K:** OK. Why should I wear an apron or an overall when working in a workshop? I've already bought a nice T-shirt and new trousers.
- **L:** Well, you can wear them, but it is really important that you have at least an apron because your clothes can get dirty and what's more, a loose T-shirt can get caught in the machinery.
- **K:** Wow, I see. I didn't think about it that way! I think the same danger also exists with the machinery guards.
- L: Yes. They shouldn't stay open while working on a machine. They should always be in the right, safe position before the machine is turned on. If you don't use the guards in











- the way you should, you can be hurt your hand or leg can be cut, small pieces can damage your eyes and so on.
- **K:** And what about when I want to clean the machine? Can I remove the guards?
- L: No, you shouldn't. Someone could have a bad accident. I know it takes longer to clean the machine when the guards are in their place, but you really shouldn't remove them because it is very dangerous. You could easily cut yourself, or even lose a finger while cleaning the machine.
- **K:** I asked you about my new T-shirt and trousers. I've also bought a pair of trainers. Are they OK?
- L: No, definitely not! You should wear suitable strong shoes.
- **K:** What does that mean?
- L: The best are so-called safety boots the shoes which protect your feet from heavy falling objects, for example, a hammer or sharp objects like, for example, a piece of glass. Can you imagine a hammer falling on your foot while you are wearing your trainers?
- **K:** Oh, it would hurt. It could break my toe! OK, I'll forget about my trainers and I'll wear safety boots. That's all I wanted to ask you. Thank you very much for your answers. You helped me a lot.
- **L:** You're welcome, and I hope nothing bad will happen to you during your part-time job in Jerry's workshop!









